





The **APU window reveal bead MINI** is used with indoor and outdoor plaster systems as specified by the latest APU selection criteria. Within the reveal the profile is stuck flush to the structural element there and thus forms a clean and reliable termination of the plaster.

The 9 mm wide profile comes with a self-adhesive PE foam tape, which ensures a watertight, lasting seal. The profile is available in two versions: without protective lip (A11) and with protective lip (A11 - plus). There is a piece of self-adhesive tape on protective flap in order to secure the third-party protective film. This protects the window during the plastering work. After completion of these tasks, the protective flap is pulled off and what is created is a clean edge to the plaster.



|   | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|------------|--------|-------------------|--------------------|
| Window reveal bead MINI                                   |            |        |                   |                    |
| 9 mm  |            |        |                   |                    |
| A11<br>Window reveal bead MINI                            | A11-2400   | 2.4 m  | 20 bars = 48 m    | 3.2 kg             |
| A11-plus Window reveal bead MINI-plus with protective lip | A11-25PLUS | 2.5 m  | 20 bars = 50 m    | 3.6 kg             |

#### Features

|                 | WINDOW REVEAL BEAD MINI  | - PLUS   |  |
|-----------------|--|--|--|
| Material        | <ul> <li>Rigid PVC manufactured under<br/>DIN-16941</li> </ul>                                   | <ul> <li>Rigid PVC manufactured under<br/>DIN-16941</li> <li>TPE manufactured under DIN-16941</li> </ul> |  |
| Protective flap | <ul> <li>Detachable with soft TPE connection and double-sided adhesive tape</li> </ul>           |  |  |
| Features        |  | <ul> <li>TPE protective lip</li> </ul>   |  |
| Seal            | PE foam tape 8x3 mm  | PE foam tape 8x3 mm  |  |
| Inspections     | <ul><li>Component testing acc. to DIN 4108</li><li>Material testing according to MO-01</li></ul> |  |  |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Test of adhesion   | Perform adhesion test.<br>• See general tips – APU test of adhesion  |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'



#### Details

A11



Sectional drawing in mm



Application drawing

#### A11-plus



Sectional drawing in mm







Window reveal bead

MIDI

12 mm

The **APU window reveal bead MIDI** is used with indoor and outdoor plaster systems as specified by the latest APU selection criteria. Within the reveal the profile is stuck flush to the structural element there and thus forms a clean and reliable termination of the plaster.

The 12 mm wide profile comes with a self-adhesive PE foam tape, which ensures a watertight, lasting seal. There is a piece of self-adhesive tape on protective flap in order to secure the third-party protective film. This protects the window during the plastering work. After completion of these tasks, the protective flap is pulled off and what is created is a clean edge to the plaster.



|                         | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|-------------------------|----------|--------|-------------------|--------------------|
| Window reveal bead MIDI |          |        |                   |                    |
| A13<br>12 mm            | A13-2400 | 2.4 m  | 30 bars = 72 m    | 5.3 kg             |

#### Features

|                 | WINDOW REVEAL BEAD MIDI                                    |
|-----------------|--|
| Material        | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul> |
| Protective flap | Detachable with double-sided adhesive tape                 |
| Seal            | PE foam tape 11x3 mm                                       |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Test of adhesion   | Perform adhesion test.<br>• See general tips – APU test of adhesion  |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details



Sectional drawing in mm







# Window reveal bead

15 mm

The **APU window reveal bead UNIVERSAL** is used with indoor and outdoor plaster systems as specified by the latest APU selection criteria. Within the reveal the profile is stuck flush to the structural element there and thus forms a clean and reliable termination of the plaster.

The 15 mm wide profile comes with a self-adhesive PE foam tape, which ensures a watertight, lasting seal. There is a piece of self-adhesive tape on protective flap in order to secure the third-party protective film. This protects the window during the plastering work. After completion of these tasks, the protective flap is pulled off and what is created is a clean edge to the plaster.



|                              | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|------------------------------|----------|--------|-------------------|--------------------|
| Window reveal bead UNIVERSAL |          |        |                   |                    |
| A14<br>15 mm                 | A14-2400 | 2.4 m  | 30 bars = 72 m    | 7.5 kg             |

#### **Features**

|                 | WINDOW REVEAL BEAD UNIVERSAL                                   |
|-----------------|--|
| Material        | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>     |
| Protective flap | <ul> <li>Detachable with double-sided adhesive tape</li> </ul> |
| Seal            | PE foam tape 14x3 mm   |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Test of adhesion   | Perform adhesion test.<br>• See general tips – APU test of adhesion  |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details









17 mm, with protective lip

The **APU window reveal bead ELASTIK-plus** is used in the reveal on clinker façades or two-skin

masonry.

The profile comes with a self-adhesive PE foam tape, which ensures a watertight, lasting seal. A TPE protective lip protects the PE foam tape and forms a visually clean termination with the structural element. The integrated expanding PUR sealing strip is able to absorb relatively large movements in the area around the joint. When the work is finished, this gets activated by removing the protective flap and covering tab. The result is a clean finish with the component.



|                                 | ITEM NO.        | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---------------------------------|-----------------|--------|-------------------|--------------------|
| Window reveal bead ELASTIK-plus |                 |        |                   |                    |
| A17-plus                        |                 |        |                   |                    |
| 17 mm, with protective lip      | A17-24PLUS      | 2.4 m  | 30 bars = 72 m    | 9.9 kg             |
| Grey, similar to RAL 7022       | A17-24PLUS-7022 | 2.4 m  | 30 bars = 72 m    | 9.9 kg             |
| Features                        |                 |        |                   |                    |

|                 | WINDOW REVEAL BEAD ELASTIK-PLUS  |
|-----------------|--|
| Material        | <ul><li>Rigid PVC manufactured under DIN-16941</li><li>TPE manufactured under DIN-16941</li></ul>    |
| Protective flap | Detachable with double-sided adhesive tape   |
| Features        | <ul><li>PUR sealing strip, 10 mm, type BG1</li><li>Watertight for joints of 3-9mm</li></ul>          |
| Seal            | PE foam tape 14x3 mm   |
| Inspections     | <ul> <li>VDPM leaflet: Class A with adhesive connection</li> <li>Ö-Norm 6400-2: Class III</li> </ul> |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Test of adhesion   | Perform adhesion test.<br>• See general tips – APU test of adhesion  |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details



Sectional drawing in mm







The **APU corner bead DUO** is used in interior and exterior plaster systems for forming a flush, exact plaster edge.

The profile has a reinforced, visible edge in the corner area. The plaster bars come in different versions: with holes (A21-2000 for thin layers of plaster), or with no holes (A21-2050 for fabric wallpaper).



|                                 | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---------------------------------|------------|--------|-------------------|--------------------|
| Corner bead DUO                 |            |        |                   |                    |
| A21:                            |            |        |                   |                    |
| Drilled for thin-level plasters | A21-2000   | 2.0 m  | 100 bars = 200 m  | 13.0 kg            |
| Undrilled for fabric wallpaper  | A21-2050 * | 2.0 m  | 100 bars = 200 m  | 13.0 kg            |

\* not permanently on stock, delivery time on request

#### Features

|          | CORNER BEAD  |
|----------|--|
| Material | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul> |

#### Details



Sectional drawing in mm









The **APU corner bead DUO** is used in interior and exterior plaster systems for forming a flush, exact plaster edge.

The profile has a reinforced edge in the corner area. The plaster bars have holes and are suited to a thick-layer system.



|                                  | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|----------------------------------|----------|--------|-------------------|--------------------|
| Corner bead DUO                  |          |        |                   |                    |
| A22:                             |          |        |                   |                    |
| Drilled for thick-level plasters | A22-2000 | 2.0 m  | 50 bars = 100 m   | 6.1 kg             |

#### Features

|          | CORNER BEAD  |
|----------|--|
| Material | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul> |

#### Details



Sectional drawing in mm









The **APU corner bracket STABILO** is used in interior and exterior plaster systems for forming a flush, exact plaster edge.

The edge of the profile has holes and ribs in the corner area. Where they abut, the corner brackets are connected using the plug connector (Z13). The corner bracket comes in 3 different edge formations: 12, 15 und 21 mm.



|                        | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|------------------------|------------|--------|-------------------|--------------------|
| STABILO corner bracket |            |        |                   |                    |
| A23:                   |            |        |                   |                    |
| 8 mm                   | A23-2008 * | 2.0 m  | 25 bars = 50 m    | 12.0 kg            |
| 11 mm                  | A23-2011 * | 2.0 m  | 25 bars = 50 m    | 12.7 kg            |
| 17 mm                  | A23-2017 * | 2.0 m  | 25 bars = 50 m    | 14.1 kg            |

\* not permanently on stock, delivery time on request

#### Features

|             | CORNER BRACKET   |
|-------------|--|
| Material    | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul> |
| Accessories | Z13-0000 Plug connectors                                   |







Sectional drawing in mm



Sectional drawing in mm



Application drawing



Application drawing





### APU<sup>®</sup> PLASTER JOINT PROFILES FOR INTERIOR AND EXTERIOR PLASTERING

## Telescopic window reveal bead

With flexible edge and protective lip

The **APU telescopic window reveal bead IDEAL-plus** is used indoor and outdoor plaster systems as specified by the latest APU selection criteria. Within the reveal the profile is stuck flush to the structural element there and after completion of the plastering work forms a clean and reliable termination of the plaster.

The profile comes with a self-adhesive PE foam tape, which ensures a watertight, lasting seal. A TPE protective lip protects the PE foam tape and forms a visually clean termination with the structural element. The integrated telescopic mechanism can absorb movements in any direction in the area around the joint. There is a fabric window reveal bead welded onto the profile. It provides added reliability for the interlocking within the plaster. There is a piece of self-adhesive tape on protective flap in order to secure the third-party protective film. This protects the window during the plastering work. After completion of these tasks, the protective flap is pulled off and what is created is a clean edge to the plaster.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| IDEAL-plus telescopic window reveal bead with fabric     |            |        |                   |                    |
| A30 - plus<br>With protective lip and 5.0 cm mesh strips | A30-24PLUS | 2.4 m  | 25 bars = 60 m    | 8 kg               |

#### Features

|                 | TELESCOPIC WINDOW REVEAL BEAD  |
|-----------------|--|
| Material        | <ul> <li>Rigid PVC manufactured under DIN-16941</li> <li>TPE manufactured under DIN-16941</li> </ul>   |
| Protective flap | <ul> <li>Detachable with soft TPE connection and double-sided adhesive tape</li> </ul>   |
| Features        | <ul> <li>Telescopic bar with flexible TPE connection</li> </ul>  |
| Seal            | PE foam tape 8x3 mm  |
| Mesh            | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>5 cm wide - MW 6 x 6 mm</li> <li>Ultrasonic welded</li> </ul> |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Test of adhesion   | Perform adhesion test.<br>• See general tips – APU test of adhesion  |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details









The **APU telescopic window reveal bead FLEX** is used indoor and outdoor plaster systems as specified by the latest APU selection criteria. Within the reveal the profile is stuck flush to the structural element there and after completion of the plastering work forms a clean and reliable termination of the plaster.

The profile comes with a self-adhesive PE foam tape, which ensures a watertight, lasting seal. The integrated telescopic mechanism can absorb movements in any direction in the area around the joint. The profiles can be joined overlapping where the elements abut. A punched PVC bar provides added reliability for the interlocking within the plaster. Depending on version, the profile is available with a visible draw-off bar (A35) or an edge that can be plastered over (A35 - pro). There is a piece of self-adhesive tape on protective flap in order to secure the third-party protective film. This protects the window during the plastering work. After completion of these tasks, the protective flap is pulled off and what is created is a clean edge to the plaster.



|                                    | ITEM NO.  | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|------------------------------------|-----------|--------|-------------------|--------------------|
| Telescopic window reveal bead FLEX |           |        |                   |                    |
| With flexible edge                 |           |        |                   |                    |
| A35                                |           |        |                   |                    |
| FLEX window reveal bead            |           |        |                   |                    |
| with skimming edge                 | A35-25    | 2.5 m  | 30 bars = 75 m    | 10.0 kg            |
| A35-pro                            |           |        |                   |                    |
| FLEX-pro window reveal bead        |           |        |                   |                    |
| with shadow gap                    | A35-25PR0 | 2.5 m  | 30 bars = 75 m    | 9.9 kg             |

#### Features

|                 | PRODUCT GROUP   |
|-----------------|---|
| Material        | <ul><li>Rigid PVC manufactured under DIN-16941</li><li>TPE manufactured under DIN-16941</li></ul> |
| Protective flap | <ul> <li>Detachable with soft TPE connection and double-sided adhesive tape</li> </ul>            |
| Features        | <ul> <li>Telescopic bar with flexible TPE connection</li> </ul>                                   |
| Seal            | PE foam tape 7x3 mm   |
| Inspections     | VDPM leaflet: Class A with adhesive connection  |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Test of adhesion   | Perform adhesion test.<br>▶ See general tips – APU test of adhesion  |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'



#### Details







## Corner bead with mesh

With smooth or knurled skimming edge and 2x mesh 12.5 cm

The **APU corner bead with mesh DUO-TEX** is used in compound heat insulation systems as a flush, impact-protected edge for thin top layers of plaster.

The corner bracket has 2 perforated wings to each of which a strip of mesh is welded. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The filler filaments serve as a skimming bar for the reinforcement base plaster. The skimming edge is offered in 2 versions (smooth edge for visible / painted over finish – knurled edge for plastering over) and ensures the correct application thickness of the entire plaster system. The plug connectors provided (Z13) enable the profiles to be connected together flush with each other.

Upon completion of the plastering work what is produced is a clean plaster corner.



|                               | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|-------------------------------|----------|--------|-------------------|--------------------|
| DUO-TEX corner bead with mesh |          |        |                   |                    |
| W11<br>With 2 x 12.5 cm mesh  |          |        |                   |                    |
| Smooth skimming edge          | W11-2000 | 2.0 m  | 25 bars = 50 m    | 7.5 kg             |
| Knurled skimming edge         | W11-2050 | 2.0 m  | 25 bars = 50 m    | 6.9 kg             |
|                               | W11-2550 | 2.5 m  | 25 bars = 62.5 m  | 8.6 kg             |

#### Features

|             | DUO-TEX CORNER BEAD WITH MESH   |
|-------------|---|
| Material    | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>  |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>2 x 12.5 cm wide - MW 4 x 4 mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | Z13-0000 Plug connectors (1 bag)  |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details







### Corner bead with mesh

With edge for float-finish plaster

The **APU corner bead with mesh DUO-TEX** is used in compound heat insulation systems as a flush, impact-protected edge for float-finish plaster and thick plaster layers.

The corner bracket has 2 perforated wings to each of which a strip of mesh is welded. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The filler filaments serve as a skimming bar for the reinforcement base plaster. The skimming edge ensures the correct application thickness of the entire plaster system. The plug connectors provided (Z13) enable the profiles to be connected together flush with each other. Upon completion of the plastering work what is produced is a clean plaster corner.



|   | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|----------|--------|-------------------|--------------------|
| DUO-TEX-K corner bead with mesh           |          |        |                   |                    |
| W12<br>With edge for float-finish plaster | W12-2000 | 2.0 m  | 25 bars = 50 m    | 8.5 kg             |

#### Features

|             | DUO-TEX-K CORNER BEAD WITH MESH   |
|-------------|---|
| Material    | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>  |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>2 x 12.5 cm wide - MW 4 x 4 mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> </ul>  |

#### Important information

| Storage            | Always store profiles laid down in a dry place.                                       |
|--------------------|---|
| Other applications | Any applications not clearly described in the documents may be implemented only after |
|                    | consultation with the plaster or ETICS manufacturer.                                  |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details







## Corner bead with mesh

With 2 x 12.5 cm mesh

The **APU corner bead with mesh ULTRA-TEX** is used in compound heat insulation systems as a flush, impact-protected edge for thin top layers of plaster.

The corner bracket has 2 perforated wings to each of which a strip of mesh is welded. The filler filaments serve as a skimming bar for the application of plaster. Upon completion of the plastering work what is produced is a clean plaster corner.



|                                 | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---------------------------------|----------|--------|-------------------|--------------------|
| ULTRA-TEX corner bead with mesh |          |        |                   |                    |
| W13<br>With 2 x 12.5 cm mesh    | W13-2000 | 2.0 m  | 50 bars = 100 m   | 11.7 kg            |

#### Features

|          | ULTRA-TEX CORNER BEAD WITH MESH   |
|----------|---|
| Material | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>  |
| Mesh     | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>2 x 12.5 cm wide - MW 4 x 4 mm</li> <li>Ultrasonic welded</li> </ul> |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details



Sectional drawing in mm









With 2 x 12.5 cm mesh

The **APU corner bead with mesh DECO-TEX** is used in compound heat insulation systems as a flush, impact-protected edge for thin top layers of plaster.

Construction of the second of

The corner bracket has 2 perforated wings to each of which a strip of mesh is internal welded. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The square skimming bar forms a clean and visible corner guard in the corner area.



|                                | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--------------------------------|----------|--------|-------------------|--------------------|
| DECO-TEX corner bead with mesh |          |        |                   |                    |
| W14<br>With 2 x 12.5 cm mesh   | W14-2000 | 2.0 m  | 25 bars = 50 m    | 6.3 kg             |

#### **Features**

|          | DECO-TEX CORNER BEAD WITH MESH  |
|----------|---|
| Material | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>  |
| Mesh     | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>2 x 12.5 cm wide - MW 4 x 4 mm</li> <li>Ultrasonic welded</li> </ul> |

#### Important information

| Storage            | Always store profiles laid down in a dry place.                                       |
|--------------------|---|
| Other applications | Any applications not clearly described in the documents may be implemented only after |
|                    | consultation with the plaster or ETICS manufacturer.                                  |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'











The **APU corner bead with mesh STABILO** is used in compound heat insulation systems as a flush, impact-protected edge for float-finish plaster and thick plaster layers.

The corner bracket has 2 perforated wings to each of which a strip of mesh is welded. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The filler filaments serve as a skimming bar for the reinforcement base plaster. The skimming edge is offered in 3 different versions (8 mm, 11 mm and 17 mm plaster thickness) and ensures the correct application thickness of the entire plaster system. The plug connectors provided (Z13) enable the profiles to be connected together flush with each other. Upon completion of the plastering work what is produced is a clean plaster corner.



|   | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|----------|--------|-------------------|--------------------|
| STABILO corner bead with mesh             |          |        |                   |                    |
| W15<br>With edge for float-finish plaster |          |        |                   |                    |
| 8 mm                                      | W15-2008 | 2.0 m  | 25 bars = 50 m    | 11.1 kg            |
| 11 mm                                     | W15-2011 | 2.0 m  | 25 bars = 50 m    | 11.6 kg            |
| 17 mm                                     | W15-2017 | 2.0 m  | 25 bars = 50 m    | 12.7 kg            |

#### Features

|             | STABILO MESH CORNER ANGLE   |
|-------------|---|
| Material    | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>  |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>2 x 12.5 cm wide - MW 6 x 6 mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> </ul>  |

#### Important information

|   | Storage                                 | Always store profiles laid down in a dry place.  |
|---|---|--|
|   | Other applications                      | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| - | ••••••••••••••••••••••••••••••••••••••• |  |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'









### Corner bead with mesh

Grooved with 2 x 12.5 cm mesh

The **APU corner bead with mesh TOP-TEX** is used in compound heat insulation systems as a flush, impact-protected edge for thin top layers of plaster.

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The corner bracket has 2 perforated wings to each of which a strip of mesh is welded. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The tapered and ribbed skimming bar makes applying the system of plaster easier and forms a clean corner guard in the area of the corner.



|                                      | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--------------------------------------|----------|--------|-------------------|--------------------|
| TOP-TEX corner bead with mesh        |          |        |                   |                    |
| W16<br>Grooved with 2 x 12.5 cm mesh | W16-2000 | 2.0 m  | 25 bars = 50 m    | 6.3 kg             |

#### Features

|          | TOP-TEX CORNER BEAD WITH MESH   |
|----------|---|
| Material | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>  |
| Mesh     | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>2 x 12.5 cm wide - MW 4 x 4 mm</li> <li>Ultrasonic welded</li> </ul> |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details



Sectional drawing in mm







### Corner bead with mesh

Grooved with 2 x 12.5 cm mesh

The **APU corner bead with mesh MINI** is used in compound heat insulation systems as a flush, impact-protected edge for thin top layers of plaster. If necessary, the bracket can be bent and thus made suitable for curves.

The corner bracket has 2 wings to each of which a strip of mesh is welded. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The ribbed skimming bar makes applying the system of plaster easier and forms a clean corner guard in the area of the corner.



|                                      | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--------------------------------------|----------|--------|-------------------|--------------------|
| MINI corner bead with mesh           |          |        |                   |                    |
| W17<br>Grooved with 2 x 12.5 cm mesh | W17-2500 | 2.5 m  | 25 bars = 62.5 m  | 5.4 kg             |

#### Features

|          | MINI MESH CORNER ANGLE  |
|----------|---|
| Material | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>  |
| Mesh     | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>2 x 12.5 cm wide - MW 4 x 4 mm</li> <li>Ultrasonic welded</li> </ul> |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details



Sectional drawing in mm






# Window reveal bead with mesh COMPACT-pro

With shadow gap and 12.5 cm mesh

The **APU window reveal bead with mesh COMPACT-plus** is used in compound heat insulation systems in accordance with the APU area of application. Within the reveal the profile is stuck flush to the structural element there and thus forms a clean and reliable termination of the plaster with shadow gap.

The profile comes with a self-adhesive PE foam tape, which ensures a watertight, lasting seal. The PE foam tape is covered and protected by the profile contour. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. There is a piece of self-adhesive tape on protective flap in order to secure the third-party protective film. This protects the window during the plastering work. After completion of these tasks, the protective flap is pulled off and what is created is a clean edge to the plaster.

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#### Area of application

| WINDOW POSITION                  | WITHIN MASON-<br>RY | FLUSH WITH<br>MASONRY   | IN FRONT OF MA-<br>SONRY |  |  |
|----------------------------------|---------------------|---|--------------------------|--|--|
| Sub-surface                      | With adhesive conne | ction – only for surfaces suitab<br>I Test of adhesion required | le for being stuck to    |  |  |
| Insulating material<br>thickness | up to 160 mm        |   |                          |  |  |
| Window size                      |                     | up to 2.6 m <sup>2</sup>  |                          |  |  |
| W20 COMPACT                      | •                   | -   | -                        |  |  |

Design

|   | ITEM NO.  | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|-----------|--------|-------------------|--------------------|
| COMPACT-pro window reveal bead with mesh    |           |        |                   |                    |
| W20-pro<br>With shadow gap and 12.5 cm mesh | W20-24PR0 | 2.4 m  | 25 bars = 60 m    | 7.7 kg             |

#### Features

|                 | COMPACT-PRO WINDOW REVEAL BEAD WITH MESH   |
|-----------------|--|
| Material        | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Protective flap | <ul> <li>Detachable with soft TPE connection and double-sided adhesive tape</li> </ul>   |
| Seal            | PE foam tape 11x3 mm   |
| Mesh            | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Use                | Can be used only on white plastic windows.   |
| Test of adhesion   | Perform adhesion test.<br>• See general tips – APU test of adhesion  |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Selection criteria | Adhere to the latest APU selection criteria.<br>see APU selection criteria   |



#### Details



Sectional drawing in mm

Application drawing





### Telescopic window reveal bead with mesh MINI-BIO

With 12.5 cm mesh and BIO protective flap

The **APU telescopic window reveal bead with mesh MINI-BIO** is used in compound heat insulation systems in accordance with the APU area of application. In front of the reveal insulation the profile is stuck flush to the structural element there and thus forms a clean and reliable termination of the plaster.

The profile comes with a self-adhesive PE foam tape, which ensures a watertight, lasting seal. The nested telescopic mechanism can absorb movements in the area around the joint. The profiles can be joined overlapping where the elements abut. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. On the largely biodegradable protective flap made in the main of renewable raw materials there is a piece of self-adhesive tape in order to secure the protective film to be attached by others on site. This protects the window during the plastering work. After completion of these tasks, the protective flap is pulled off and what is created is a clean edge to the plaster.



#### Area of application

| WINDOW POSITION                                     | WITHIN MASO  | )N-   | FLU<br>MAS               | SH WITH<br>SONRY        | IN FRO<br>SONRY   | NT OF MA-          |
|---|--|-------|--------------------------|-------------------------|-------------------|--------------------|
| Sub-surface   | With adhesive connection – only for surfaces suitable for being stuck to • Test of adhesion required |       |                          |                         |                   |                    |
| Insulating material<br>thickness                    | up to 300 mm   |       | up to 300<br>mm          | up to 160<br>mm         |                   |                    |
| Window size   | up to 10 m²  |       | up to 2.6 m <sup>2</sup> | up to 10 m <sup>2</sup> |                   |                    |
| W28 MINI BIO  |  |       |                          |                         | -                 |                    |
| Tested accor  | ding to: ■VDPM leaflet:  | Class | B with adhesiv           | e connection            | ■ Ö-Norm B 6400-  | -2: Class II       |
| Design  |  |       |                          |                         |                   |                    |
|   |  | ITEM  | NO.                      | LENGTH                  | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
| MINI-BIO telescopic window reveal<br>bead with mesh |  |       |                          |                         |                   |                    |

#### W28

| W20               |          |       |                |        |
|-------------------|----------|-------|----------------|--------|
| With 12.5 cm mesh | W28-2400 | 2.4 m | 25 bars = 60 m | 9.2 kg |

#### Features

|                 | MINI-BIO TELESCOPIC WINDOW REVEAL BEAD WITH MESH   |
|-----------------|--|
| Material        | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Protective flap | <ul> <li>Detachable with soft TPE connection and double-sided adhesive tape</li> </ul>   |
| Features        | Telescopic mechanism   |
| Seal            | PE foam tape 8x3 mm  |
| Mesh            | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Inspections     | <ul> <li>VDPM leaflet: Class B with adhesive connection</li> <li>Ö-Norm 6400-2: Class II</li> </ul>  |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Use                | Can be used only on white plastic windows.   |
| Test of adhesion   | Perform adhesion test.   |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Selection criteria | Adhere to the latest APU selection criteria.<br>▶ see APU selection criteria   |

For information on materials, areas of use, tests and correct application, please refer to our <u>'General Advice and Information'</u>

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#### Details





Sectional drawing in mm

Application drawing







# Window reveal bead with mesh **PUR-EX**

With mesh

The **APU window reveal bead with mesh PUR-EX** is used in compound heat insulation systems as specified in the latest APU selection criteria. Within the reveal the profile is stuck flush to the structural element there and thus forms a clean and reliable termination of the plaster.

The profile comes with a self-adhesive PE foam tape, which ensures a watertight, lasting seal. The integrated expanding PUR sealing strip is able to absorb relatively large movements in the area around the joint. This is activated by removing the protective flap. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The profile is available in two versions: without protective lip (W29) and with protective lip (W29-plus). There is a piece of self-adhesive tape on protective flap in order to secure the third-party protective film. This protects the window during the plastering work. After completion of these tasks, the protective flap is pulled off and what is created is a clean edge to the plaster.



|   | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|------------|--------|-------------------|--------------------|
| PUR-EX window reveal bead with mesh   |            |        |                   |                    |
| W29<br>PUR-EX WINDOW REVEAL BEAD WITH MESH<br>with 25 cm mesh                                   | W29-2400   | 2.4 m  | 25 bars = 60 m    | 13.2 kg            |
| W29-plus<br>PUR-EX-plus<br>WINDOW REVEAL BEAD WITH MESH<br>with 12.5 cm mesh and protective lip | W29-14PLUS | 1.4 m  | 25 bars = 35 m    | 7.6 kg             |
|   | W29-24PLUS | 2.4 m  | 25 bars = 60 m    | 12.7 kg            |

#### Features

|                 | PUR-EX WINDOW REVEAL BEAD<br>WITH MESH   | PUR-EX-PLUS  |  |  |
|-----------------|--|--|--|--|
| Material        | <ul> <li>Rigid PVC manufactured under<br/>DIN-16941</li> </ul>   | <ul> <li>Rigid PVC manufactured under<br/>DIN-16941</li> <li>TPE manufactured under DIN-16941</li> </ul> |  |  |
| Protective flap | Detachable with soft TPE connection and c  | louble-sided adhesive tape   |  |  |
| Features        | <ul><li>PUR sealing strip, 10 mm, type BG1</li><li>Watertight for joints of 3-9mm</li></ul>  |  |  |  |
| Seal            | PE foam tape 14x3 mm   |  |  |  |
| Mesh            | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound hea</li> <li>25.0 cm wide (W29) – MW 4 x 4 mm</li> <li>12.5 cm wide (W29 plus) – MW 4 x 4 mm</li> <li>Ultrasonic welded</li> </ul> | t insulation systems   |  |  |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Test of adhesion   | Perform adhesion test.<br>▶ See general tips – APU test of adhesion  |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Selection criteria | Adhere to the latest APU selection criteria.<br>▶ see APU selection criteria   |
|                    |  |







**PRODUCT SHEET** 





# Window reveal bead with mesh PUR-EX-pro

With shadow gap and 12.5 cm mesh

The **APU window reveal bead with mesh PUR-EX-pro** is used in compound heat insulation systems as specified in the latest APU selection criteria. Within the reveal the profile is stuck flush to the structural element there and thus forms a clean and reliable termination of the plaster with shadow gap.

The profile comes with a self-adhesive PE foam tape, which ensures a watertight, lasting seal. The PE foam tape is covered and protected by the profile contour. The integrated expanding PUR sealing strip is able to absorb relatively large movements in the area around the joint. This is activated by removing the protective flap. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. There is a piece of self-adhesive tape on protective flap in order to secure the third-party protective film. This protects the window during the plastering work. After completion of these tasks, the protective flap is pulled off and what is created is a clean edge to the plaster.



|   | ITEM NO.       | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|----------------|--------|-------------------|--------------------|
| PUR-EX-pro window reveal bead with mesh     |                |        |                   |                    |
| W29-pro<br>With shadow gap and 12.5 cm mesh | W29-24PR0      | 2.4 m  | 25 bars = 60 m    | 11.5 kg            |
| Grey, similar to RAL 7016                   | W29-24PR0-7016 | 2.4 m  | 25 bars = 60 m    | 11.5 kg            |

#### Features

|                 | PUR-EX-PRO WINDOW REVEAL BEAD WITH MESH  |
|-----------------|--|
| Material        | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Protective flap | <ul> <li>Detachable with soft TPE connection and double-sided adhesive tape</li> </ul>   |
| Features        | <ul><li>PUR sealing strip, 10 mm, type BG1</li><li>Watertight for joints of 3-9mm</li></ul>  |
| Seal            | PE foam tape 14x4 mm   |
| Mesh            | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Inspections     | <ul> <li>VDPM leaflet: Class A with adhesive connection</li> <li>Ö-Norm 6400-2: Class III</li> </ul>   |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Test of adhesion   | Perform adhesion test.<br>▶ See general tips – APU test of adhesion  |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Selection criteria | Adhere to the latest APU selection criteria. I see APU selection criteria  |
|                    |  |



# Details





# Window reveal bead with mesh PUR-EX-pro-K

With shadow gap for float-finish plaster

The **APU window reveal bead with mesh PUR-EX-pro-K** is used in compound heat insulation systems as specified in the latest APU selection criteria. Within the reveal the profile is stuck to the structural element there and thus forms a clean and reliable termination of the plaster with shadow gap. The profile contour enables the application of a thick layer of plaster / float-finish plaster.

The profile comes with a self-adhesive PE foam tape, which ensures a watertight, lasting seal. The PE foam tape is covered and protected by the profile contour. The integrated expanding PUR sealing strip is able to absorb relatively large movements. This is activated by removing the protective flap. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. There is a piece of self-adhesive tape on protective flap in order to secure the third-party protective film. This protects the window during the plastering work. After completion of these tasks, the protective flap is pulled off and what is created is a clean edge to the plaster.



|   | ITEM NO.    | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|-------------|--------|-------------------|--------------------|
| PUR-EX-pro-K window reveal bead with mesh             |             |        |                   |                    |
| W29-pro-K<br>With shadow gap for float-finish plaster | W29-24PR0-K | 2.4 m  | 25 bars = 60 m    | 12.4 kg            |

#### Features

|                 | PUR-EX-PRO-K WINDOW REVEAL BEAD WITH MESH  |
|-----------------|--|
| Material        | Rigid PVC manufactured under DIN-16941   |
| Protective flap | Detachable with double-sided adhesive tape   |
| Features        | <ul><li>PUR sealing strip, 10 mm, type BG1</li><li>Watertight for joints of 3-9mm</li></ul>  |
| Seal            | PE foam tape 14x4 mm   |
| Mesh            | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 6x6mm</li> <li>Ultrasonic welded</li> </ul> |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Test of adhesion   | Perform adhesion test.<br>• See general tips – APU test of adhesion  |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Selection criteria | Adhere to the latest APU selection criteria.<br>▶ see APU selection criteria   |



#### Details



Sectional drawing in mm



Application drawing







## Telescopic window reveal bead with mesh IDEAL-plus

With protective lip and 12.5 cm mesh

The **APU telescopic window reveal bead with mesh IDEAL-plus** is used in compound heat insulation systems as specified in the latest APU selection criteria. In front of the reveal insulation the profile is stuck flush to the structural element there and after completion of the plastering work forms a clean and reliable termination of the plaster.

The profile comes with a self-adhesive PE foam tape, which ensures a watertight, lasting seal. A TPE protective lip protects the PE foam tape and forms a visually clean termination with the structural element. After the protective flap is pulled off, the integrated, flexible telescopic mechanism can absorb movements in any direction in the area around the joint. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. There is a piece of self-adhesive tape on protective flap in order to secure the third-party protective film. This protects the window during the plastering work. After completion of these tasks, the protective flap is pulled off and what is created is a clean edge to the plaster.



|  | ITEM NO.        | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|-----------------|--------|-------------------|--------------------|
| IDEAL-plus telescopic window reveal bead with mesh |                 |        |                   |                    |
| W30-plus<br>With protective lip and 12.5 cm mesh   | W30-14PLUS      | 1.4 m  | 25 bars = 35 m    | 5.3 kg             |
|  | W30-24PLUS      | 2.4 m  | 25 bars = 60 m    | 8.4 kg             |
| Grey, similar to RAL 7016                          | W30-24PLUS-7016 | 2.4 m  | 25 bars = 60 m    | 8.4 kg             |

#### Features

|                 | IDEAL-PLUS TELESCOPIC WINDOW REVEAL BEAD WITH MESH   |
|-----------------|--|
| Material        | <ul> <li>Rigid PVC manufactured under DIN-16941</li> <li>TPE manufactured under DIN-16941</li> </ul>   |
| Protective flap | <ul> <li>Detachable with soft TPE connection and double-sided adhesive tape</li> </ul>   |
| Features        | <ul> <li>Telescopic bar with flexible TPE connection</li> </ul>  |
| Seal            | PE foam tape 8x3 mm  |
| Mesh            | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Inspections     | <ul> <li>VDPM leaflet: Class A with adhesive connection</li> <li>Ö-Norm 6400-2: Class III</li> </ul>   |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Test of adhesion   | Perform adhesion test.   |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Selection criteria | Adhere to the latest APU selection criteria. > see APU selection criteria  |
|                    |  |







Function





Window reveal bead with mesh

With 12.5 cm mesh

The **APU window reveal bead with mesh ROMA** is used in compound heat insulation systems as specified in the latest APU selection criteria.

Within the reveal the profile is stuck at the side onto the existing roller shutter guide rail and after completion of the plastering work forms a clean and reliable termination of the plaster.

The profile comes with a self-adhesive PE foam tape, which ensures a watertight, lasting seal. After the protective flap is pulled off, the integrated TPE loop can absorb movements in the area around the joint. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. There is a piece of self-adhesive tape on protective flap in order to secure the third-party protective film. This protects the window during the plastering work. After completion of these tasks, the protective flap is pulled off and what is created is a clean edge to the plaster.



|                                   | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|-----------------------------------|----------|--------|-------------------|--------------------|
| ROMA window reveal bead with mesh |          |        |                   |                    |
| W31                               |          |        |                   |                    |
| With 12.5 cm mesh                 | W31-1400 | 1.4 m  | 25 bars = 35 m    | 4.5 kg             |
|                                   | W31-2400 | 2.4 m  | 25 bars = 60 m    | 7.1 kg             |

#### Features

|                 | ROMA WINDOW REVEAL BEAD WITH MESH  |
|-----------------|--|
| Material        | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Protective flap | <ul> <li>Detachable with double-sided adhesive tape</li> </ul>   |
| Features        | Flexible TPE loop  |
| Seal            | PE foam tape 11x3 mm   |
| Mesh            | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Inspections     | <ul> <li>VDPM leaflet: Class A with adhesive connection</li> <li>Ö-Norm 6400-2: Class III</li> </ul>   |

#### Important information

| Storage          | Always store profiles laid down in a dry place.  |
|------------------|--|
| Sub-surface      | The sub-surface must be even, dry, free of dust and suitable for the profile to be stuck on permanently.<br>Any residues that would impair adhesion must be removed. |
| Test of adhesion | Perform adhesion test.<br>• See general tips – APU test of adhesion  |









Application drawing





# Window reveal bead with mesh MILANO-plus

With protective lip and 12.5 cm mesh

The **APU window reveal bead with mesh MILANO-plus** is used in compound heat insulation systems as specified in the latest APU selection criteria. Within the reveal the profile is stuck flush to the structural element there and after completion of the plastering work forms a clean and reliable termination of the plaster.

The profile comes with a self-adhesive PE foam tape, which ensures a watertight, lasting seal. After the protective flap is pulled off, the integrated TPE loop can absorb movements in the area around the joint. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. There is a piece of self-adhesive tape on protective flap in order to secure the third-party protective film. This protects the window during the plastering work. After completion of these tasks, the protective flap is pulled off and what is created is a clean edge to the plaster.

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|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| MILANO-plus window reveal bead with mesh |            |        |                   |                    |
| W32-plus                                 |            |        |                   |                    |
| With protective lip and 12.5 cm mesh     | W32-14PLUS | 1.4 m  | 25 bars = 35 m    | 4.1 kg             |
|  | W32-24PLUS | 2.4 m  | 25 bars = 60 m    | 7.9 kg             |

#### Features

|                 | MILANO-PLUS WINDOW REVEAL BEAD WITH MESH   |  |
|-----------------|--|--|
| Material        | <ul> <li>Rigid PVC manufactured under DIN-16941</li> <li>TPE manufactured under DIN-16941</li> </ul>   |  |
| Protective flap | <ul> <li>Detachable with soft TPE connection and double-sided adhesive tape</li> </ul>   |  |
| Features        | Flexible TPE loop  |  |
| Seal            | PE foam tape 8x3 mm  |  |
| Mesh            | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |  |
| Inspections     | <ul> <li>VDPM leaflet: Class A with adhesive connection</li> <li>Ö-Norm 6400-2: Class III</li> </ul>   |  |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Test of adhesion   | Perform adhesion test.<br>▶ See general tips – APU test of adhesion  |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Selection criteria | Adhere to the latest APU selection criteria. > see APU selection criteria  |
| –                  |  |







Sectional drawing in mm



Application drawing







# Window reveal bead with mesh TORINO-pro

With shadow gap and 12.5 cm mesh

The **APU window reveal bead with mesh TORINO-pro** is used in compound heat insulation systems as specified in the latest APU selection criteria. Within the reveal the profile is stuck flush to the structural element there and after completion of the plastering work forms a clean and reliable termination of the plaster with shadow gap.

The profile comes with a self-adhesive PE foam tape, which ensures a watertight, lasting seal. After the protective flap is pulled off, the integrated TPE loop can absorb movements in the area around the joint. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. There is a piece of self-adhesive tape on protective flap in order to secure the third-party protective film. This protects the window during the plastering work. After completion of these tasks, the protective flap is pulled off and what is created is a clean edge to the plaster.



|                                     |   | ITEM NO.  | LENGTH        | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|-------------------------------------|---|---|---------------|-------------------|--------------------|
| TORINO-pro windo with mesh          | w reveal bead   |   |               |                   |                    |
| W34-pro<br>With shadow gap and 12.5 | cm mesh   | W34-24PR0   | 2.4 m         | 25 bars = 60 m    | 10.5 kg            |
| Features                            |   |   |               |                   |                    |
|                                     | TORINO-PRO WINDOW   | REVEAL BEAD WITH ME   | SH            |                   |                    |
| Material                            | <ul><li>Rigid PVC manufactu</li><li>TPE manufactured u</li></ul>  | <ul><li>Rigid PVC manufactured under DIN-16941</li><li>TPE manufactured under DIN-16941</li></ul> |               |                   |                    |
| Protective flap                     | <ul> <li>Detachable with soft</li> </ul>  | <ul> <li>Detachable with soft TPE connection and double-sided adhesive tape</li> </ul>            |               |                   |                    |
| Features                            | <ul> <li>Flexible TPE loop</li> </ul>   | Flexible TPE loop   |               |                   |                    |
| Seal                                | PE foam tape 14x3 n   | PE foam tape 14x3 mm  |               |                   |                    |
| Mesh                                | <ul> <li>Min. 160 g/m<sup>2</sup> approv</li> <li>12.5 cm wide – MW 4</li> <li>Ultrasonic welded</li> </ul> | ved for compound heat in<br>x4mm  | nsulation sys | stems             |                    |
| Inspections                         | <ul> <li>VDPM leaflet: Class</li> </ul>   | A with adhesive connect   | tion          |                   |                    |

■ Ö-Norm 6400-2: Class III

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Test of adhesion   | Perform adhesion test.<br>• See general tips – APU test of adhesion  |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Selection criteria | Adhere to the latest APU selection criteria. > see APU selection criteria  |









# Telescopic window reveal bead with mesh FLEX-pro

With shadow gap and 12.5 cm mesh

The **APU telescopic window reveal bead with mesh FLEX-plus** is used in compound heat insulation systems as specified in the latest APU selection criteria. In front of the reveal insulation the profile is stuck flush to the structural element there and after completion of the plastering work forms a clean and reliable termination of the plaster with shadow gap.

The profile comes with a self-adhesive PE foam tape, which ensures a watertight, lasting seal. The integrated telescopic mechanism can absorb movements in any direction in the area around the joint. The profiles can be joined overlapping where the elements abut. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. There is a piece of self-adhesive tape on protective flap in order to secure the third-party protective film. This protects the window during the plastering work. After completion of these tasks, the protective flap is pulled off and what is created is a clean edge to the plaster.



|   | ITEM NO.       | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|----------------|--------|-------------------|--------------------|
| FLEX-pro telescopic window reveal<br>bead with mesh |                |        |                   |                    |
| W35-pro   |                |        |                   |                    |
| With shadow gap and 12.5 cm mesh                    | W35-24PR0      | 2.4 m  | 25 bars = 60 m    | 8.6 kg             |
| Grey, similar to RAL 7016                           | W35-24PR0-7016 | 2.4 m  | 25 bars = 60 m    | 8.6 kg             |

#### Features

|                 | FLEX-PRO TELESCOPIC WINDOW REVEAL BEAD WITH MESH   |
|-----------------|--|
| Material        | <ul><li>Rigid PVC manufactured under DIN-16941</li><li>TPE manufactured under DIN-16941</li></ul>  |
| Protective flap | <ul> <li>Detachable with soft TPE connection and double-sided adhesive tape</li> </ul>   |
| Features        | <ul> <li>Telescopic bar with flexible TPE connection</li> </ul>  |
| Seal            | PE foam tape 7x3 mm  |
| Mesh            | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Inspections     | <ul> <li>VDPM leaflet: Class A with adhesive connection</li> <li>Ö-Norm 6400-2: Class III</li> </ul>   |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Test of adhesion   | Perform adhesion test.<br>▶ See general tips – APU test of adhesion  |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Selection criteria | Adhere to the latest APU selection criteria. > see APU selection criteria  |
|                    |  |



#### Details



Sectional drawing in mm

Application drawing







## Window reveal bead with mesh PUR-FIX-N

With PUR sealing strip and 12.5 cm mesh

The **APU window reveal bead with mesh PUR-FIX-N** is used in compound heat insulation systems as specified in the latest APU selection criteria. After opening the activation tab in the reveal insulation, the profile is fixed in the insulating material at a distance of c. 2 mm from the structural element using the plastic nails provided (Z21), and after completion of the plastering work provides a clean, reliable plaster junction.

The profile comes with an expanding PUR sealing strip, which ensures a watertight, lasting seal without any sticking directly to the structural element.

The PUR sealing strip is impacted lengthways in the profile and has an overhang for sealing the joint at the end of the profile. The PUR sealing strip is able to absorb relatively large movements in the area around the joint. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The profile is available in two versions: with protective lip (W36 - plus) or with shadow gap (W36 - pro). There is a piece of self-adhesive tape on protective flap in order to secure the third-party protective film. This protects the window during the plastering work. After completion of these tasks, the protective flap is pulled off and what is created is a clean edge to the plaster.



|   | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|------------|--------|-------------------|--------------------|
| PUR-FIX-N window reveal bead with mesh  |            |        |                   |                    |
| With 12.5 cm mesh   |            |        |                   |                    |
| <ul> <li>W36 - plus</li> <li>PUR-FIX-N window reveal bead with mesh</li> <li>With protective lip</li> </ul> | W36-24PLUS | 2.4 m  | 25 bars = 60 m    | 14.8 kg            |
| W36-pro<br>PUR-FIX-N-pro window reveal bead with mesh<br>with shadow gap                                    | W36-24PR0  | 2.4 m  | 25 bars = 60 m    | 14.8 kg            |

#### Features

|                 | PUR-FIX-N WINDOW REVEAL BEAD WITH MESH   |
|-----------------|--|
| Material        | <ul><li>Rigid PVC manufactured under DIN-16941</li><li>TPE manufactured under DIN-16941</li></ul>  |
| Protective flap | <ul> <li>Detachable with soft TPE connection and double-sided adhesive tape</li> </ul>   |
| Fixation        | Plastic nails Z21  |
| Seal            | <ul><li>PUR sealing strip, 12 mm, type BG1</li><li>Watertight for joints of 3-9mm</li></ul>  |
| Mesh            | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories     | <ul><li>Z21-2000 APU plastic nails</li><li>Z14-0000 APU-plug connectors</li></ul>  |
| Inspections     | <ul> <li>VDPM leaflet: Class A without adhesive connection</li> <li>Ö-Norm 6400-2: Class III</li> </ul>  |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Test of adhesion   | No test of adhesion required.  |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Selection criteria | Adhere to the latest APU selection criteria.<br>see APU selection criteria   |









# Window reveal bead with mesh PUR-FIX-pro

Suitable for all standard windows and doors.

The **APU window reveal bead with mesh PUR-FIX-pro** is used in compound heat insulation systems as specified in the latest APU selection criteria. The profile is put in place shortly before the insulation of the reveal, is fixed flush to the structural element and after completion of the plastering work provides a clean and reliable termination of the plaster with a shadow gap.

The profile comes with an expanding PUR sealing strip, which ensures a watertight, lasting seal without any sticking directly to the structural element. The PUR sealing strip is impacted lengthways in the profile and has an overhang for sealing the joint. The PUR sealing strip is able to absorb relatively large movements in the area around the joint. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. There is a piece of self-adhesive tape on protective flap in order to secure the third-party protective film. This protects the window during the plastering work. After completion of the work the protective flap and the red activation tab are removed and what is created is a clean plaster edge. The profile is thus suitable for all standard windows and doors and can be universally used.



|   | ITEM NO.       | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|----------------|--------|-------------------|--------------------|
| PUR-FIX-pro window reveal bead with mesh    |                |        |                   |                    |
| W38-pro<br>With shadow gap and 12.5 cm mesh | W38-14PR0      | 1.4 m  | 25 bars = 35 m    | 7.4 kg             |
|   | W38-24PR0      | 2.4 m  | 25 bars = 60 m    | 12.4 kg            |
| Grey, similar to RAL 7016                   | W38-24PR0-7016 | 2.4 m  | 25 bars = 60 m    | 12.4 kg            |

#### Features

|                 | PUR-FIX-PRO WINDOW REVEAL BEAD WITH MESH  |
|-----------------|---|
| Material        | Rigid PVC manufactured under DIN-16941  |
| Protective flap | <ul> <li>Detachable with soft TPE connection and double-sided adhesive tape</li> </ul>  |
| Fixation        | PE foam tape 6x1 mm   |
| Seal            | <ul><li>PUR sealing strip, 10 mm, type BG1</li><li>Watertight for joints of 3-9mm</li></ul>   |
| Mesh            | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Inspections     | <ul> <li>VDPM leaflet: Class A without adhesive connection</li> <li>Ö-Norm 6400-2: Class III</li> </ul>                                 |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Test of adhesion   | No test of adhesion required.  |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Selection criteria | Adhere to the latest APU selection criteria. > see APU selection criteria  |



#### Details



Sectional drawing in mm





Application drawing




# Window reveal bead with mesh PUR-FIX-pro-K

With shadow gap for float-finish plaster and 12.5 cm mesh

The **APU window reveal bead with mesh PUR-FIX-pro-K** is used in compound heat insulation systems as specified in the latest APU selection criteria. The profile is put in place shortly before the insulation of the reveal, is fixed flush to the structural element and after completion of the plastering work provides a clean and reliable termination of the plaster with a shadow gap. The profile contour enables the application of a thick layer of plaster / float-finish plaster.

The profile comes with an expanding PUR sealing strip, which ensures a direct, watertight and lasting seal with the structural element without any use of adhesives. The PUR sealing strip is impacted lengthways in the profile and has an overhang for sealing the joint. The PUR sealing strip is able to absorb relatively large movements in the area around the joint. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. There is a piece of self-adhesive tape on protective flap in order to secure the third-party protective film. This protects the window during the plastering work. After completion of the work the protective flap and the red activation tab are removed and what is created is a clean plaster edge. The profile is thus suitable for all standard windows and doors and can be universally used.



|   | ITEM NO.             | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|----------------------|--------|-------------------|--------------------|
| PUR-FIX-pro-K window reveal bead with mesh            |                      |        |                   |                    |
| W38-pro-K<br>With shadow gap for float-finish plaster | W38-24PR0-K          | 2.4 m  | 25 bars = 60 m    | 12.4 kg            |
| Grey, similar to RAL 7016                             | W38-<br>24PRO-K-7016 | 2.4 m  | 25 bars = 60 m    | 12.4 kg            |

#### Features

|                 | PUR-FIX-PRO-K WINDOW REVEAL BEAD WITH MESH   |
|-----------------|--|
| Material        | Rigid PVC manufactured under DIN-16941   |
| Protective flap | <ul> <li>Detachable with soft TPE connection and double-sided self-adhesive tape</li> </ul>  |
| Fixation        | PE foam tape 6x1 mm  |
| Seal            | <ul><li>PUR sealing strip, 10 mm, type BG1</li><li>Watertight for joints of 3-9mm</li></ul>  |
| Mesh            | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 6x6mm</li> <li>Ultrasonic welded</li> </ul> |

# Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Test of adhesion   | No test of adhesion required.  |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Selection criteria | Adhere to the latest APU selection criteria. I see APU selection criteria  |





Function





# Window reveal bead with mesh PUR-FIX-R

With 12.5 cm mesh

The **APU window reveal bead with mesh PUR-FIX-R** is used in compound heat insulation systems as specified in the latest APU selection criteria.

The profile is put in place shortly before the insulation of the reveal, is fixed flush to the side of the roller shutter guide rail and after completion of the plastering work provides a clean and reliable termination of the plaster.

The profile comes with an expanding PUR sealing strip, which ensures a watertight, lasting seal without any sticking directly to the structural element. The PUR sealing strip is impacted lengthways in the profile and has an overhang for sealing the joint. The PUR sealing strip is able to absorb relatively large movements in the area around the joint. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. There is a piece of self-adhesive tape on protective flap in order to secure the third-party protective film. This protects the window during the plastering work. After completion of the work the protective flap and the red activation tab are removed and what is created is a clean plaster edge.

The profile is thus suitable for all standard shutter tracks and can be universally used.



|                             |   | ITEM NO.  | LENGTH        | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|-----------------------------|---|---|---------------|-------------------|--------------------|
| PUR-FIX-R wind<br>with mesh | ow reveal bead  |   |               |                   |                    |
| W39<br>With 12.5 cm mesh    |   | W39-2400  | 2.4 m         | 25 bars = 60 m    | 14.0 kg            |
| Features                    |   |   |               |                   |                    |
|                             | PUR-FIX-R WINDOW RE   | VEAL BEAD WITH MESH   | ł             |                   |                    |
| Material                    | <ul> <li>Rigid PVC manufactu</li> </ul>   | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>                                  |               |                   |                    |
| Protective flap             | <ul> <li>Can be pulled off usin</li> </ul>  | <ul> <li>Can be pulled off using double-sided self-adhesive tape</li> </ul>                 |               |                   |                    |
| Fixation                    | PE foam tape 6x1 mi   | PE foam tape 6x1 mm   |               |                   |                    |
| Seal                        | <ul><li>PUR sealing strip, 10</li><li>Watertight for joints of</li></ul>                                    | <ul><li>PUR sealing strip, 10 mm, type BG1</li><li>Watertight for joints of 3-9mm</li></ul> |               |                   |                    |
| Mesh                        | <ul> <li>Min. 160 g/m<sup>2</sup> approv</li> <li>12.5 cm wide – MW 4</li> <li>Ultrasonic welded</li> </ul> | red for compound heat i<br>x4mm   | nsulation sys | stems             |                    |

Inspections

# Important information

| Storage          | Always store profiles laid down in a dry place.  |
|------------------|--|
| Sub-surface      | The sub-surface must be even, dry, free of dust and suitable for the profile to be fixed on. |
| Test of adhesion | No test of adhesion required.  |

■ VDPM leaflet: Class A without adhesive connection

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

■ Ö-Norm 6400-2: Class III

#### Details



Sectional drawing in mm



Application drawing





# Drip bead DROP-TEX-ZERO

With drip edge and 2x 12.5 cm mesh

The **APU drip bead DROP-TEX-ZERO** is used horizontally in compound heat insulation systems for recessed building elements, such as window and door jambs. The profile contour with its visible drip edge offers a reliable solution in respect of downward guidance of water.

The profile has two punched plaster bars. Welded onto every bar is a fabric strip. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. To improve plaster take-up, the surfaces of the plaster edges are grooved.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| DROP-TEX-ZERO drip bead                      |            |        |                   |                    |
| W40-0<br>With drip edge and 2 x 12.5 cm mesh | W40-0-2000 | 2.0 m  | 25 bars = 50 m    | 7.1 kg             |

#### Features

|             | DROP-TEX-ZERO DRIP BEAD  |
|-------------|--|
| Material    | Rigid PVC manufactured under DIN-16941   |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>2 x 12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-0-1010i Internal corners (2 pieces)</li> <li>Z18-0-1010a External corners (4 pieces)</li> </ul>     |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
|                    |  |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details







# Drip bead DROP-TEX-UNO

With straight drip edge and 2x 12.5 cm mesh

The **APU drip bead DROP-TEX-UNO** is used horizontally in compound heat insulation systems for recessed building elements, such as window and door jambs. The straight profile contour provides a reliable solution in respect of downward guidance of water.

The profile has two punched plaster bars. Welded onto every bar is a fabric strip. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. To improve plaster take-up, the surfaces of the plaster edges are grooved.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| DROP-TEX-UNO drip bead                               |            |        |                   |                    |
| W40-1<br>With straight drip edge and 2x 12.5 cm mesh | W40-1-2000 | 2.0 m  | 25 bars = 50 m    | 7.8 kg             |

#### Features

|             | DROP-TEX-UNO DRIP BEAD  |
|-------------|---|
| Material    | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>  |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>2 x 12.5 cm wide - MW 4 x 4 mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-1-1010i Internal corners (2 pieces)</li> <li>Z18-1-1010a External corners (4 pieces)</li> </ul>        |

# Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| E . C              |  |







Drip bead
DROP-TEX-DUE

With cranked drip edge and 2x 12.5 cm mesh

The **APU drip bead DROP-TEX-DUE** is used horizontally in compound heat insulation systems for recessed building elements, such as window and door jambs. The cranked profile contour provides a reliable solution in respect of downward guidance of water.

The profile has two punched plaster bars. Welded onto every bar is a fabric strip. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. To improve plaster take-up, the surfaces of the plaster edges are grooved.



|   | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|------------|--------|-------------------|--------------------|
| DROP-TEX-DUE drip bead                              |            |        |                   |                    |
| W40-2<br>With cranked drip edge and 2x 12.5 cm mesh | W40-2-2000 | 2.0 m  | 25 bars = 50 m    | 8.0 kg             |

#### Features

|             | DROP-TEX-DUE DRIP BEAD  |
|-------------|---|
| Material    | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>  |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>2 x 12.5 cm wide - MW 4 x 4 mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-2-1010i Internal corners (2 pieces)</li> <li>Z18-2-1010a External corners (4 pieces)</li> </ul>        |

### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
|                    |  |









The **APU drip bead DROP-TEX-TRE** is used horizontally in compound heat insulation systems for recessed building elements, such as window and door jambs. The cranked profile contour with its transparent drip edge provides a reliable solution in respect of downward guidance of water.

The profile has two punched plaster bars. Welded onto every bar is a fabric strip. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. To improve plaster take-up, the surfaces of the plaster edges are grooved.



|   | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|------------|--------|-------------------|--------------------|
| DROP-TEX-TRE drip bead                                  |            |        |                   |                    |
| W40-3<br>With transparent drip edge and 2x 12.5 cm mesh | W40-3-2000 | 2.0 m  | 25 bars = 50 m    | 8.3 kg             |

#### Features

|             | DROP-TEX-TRE DRIP BEAD  |
|-------------|---|
| Material    | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>  |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>2 x 12.5 cm wide - MW 4 x 4 mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> </ul>  |

# Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details









The **APU drip bead DROP-TEX-QUATTRO** is used horizontally in compound heat insulation systems for recessed building elements, such as window and door jambs. The diagonal profile contour for float-finish plaster provides a reliable solution in respect of downward guidance of water.

The profile has two punched plaster bars. Welded onto every bar is a fabric strip. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. To improve plaster take-up, the surfaces of the plaster edges are grooved.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| DROP-TEX-QUATTRO drip bead   |            |        |                   |                    |
| W40-4<br>With edge for float-finish plaster and 2x 12.5 cm<br>mesh | W40-4-2000 | 2.0 m  | 25 bars = 50 m    | 10.2 kg            |

#### Features

|             | DROP-TEX-QUATTRO DRIP BEAD   |
|-------------|--|
| Material    | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>2 x 12.5 cm wide - MW 6x6mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-4-1010i Internal corners (2 pieces)</li> <li>Z18-4-1010a External corners (4 pieces)</li> </ul>     |

# Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
|                    |  |









The **APU stop bead with mesh FEBA-TEX-ATTIKA** is used in compound heat insulation systems. It forms a clean plaster termination under window sills or around roof parapets.

The profile has a PVC bar with holes punched in it. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the length-ways direction. Using the plug connectors (Z14) provided, the profiles can be aligned together flush where they butt up with each other. The soft, transparent drip edge accurately guides water away.



|  | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|----------|--------|-------------------|--------------------|
| FEBA-TEX-ATTIKA stop bead with<br>mesh       |          |        |                   |                    |
| W41:<br>With soft drip edge and 12.5 cm mesh | W41-2000 | 2.0 m  | 15 bars = 30 m    | 3.8 kg             |

#### Features

|             | FEBA-TEX-ATTIKA STOP BEAD WITH MESH   |
|-------------|---|
| Material    | <ul> <li>Rigid PVC manufactured under DIN 16941</li> <li>Soft PVC - transparent</li> </ul>  |
| Seal        | By others   |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z14-0000 Plug connectors (1 bag)</li> </ul>  |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
|                    |  |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details







# Stop bead with mesh

With soft drip edge and 12.5 cm mesh

The **APU stop bead with mesh FEBA-TEX-UNI** is used in compound heat insulation systems. When a second sealant layer is being created, it forms a clean plaster termination under the window sill.

The profile has 2 plastic wings. As a result of the specified profile contour the required slope of at least 5 degrees is adhered to around the window sill. The top wing, which has no holes, is for applying a suitable sealing film. It is connected together with a soft connection and can thus be flexibly adapted to the appropriate angle of slope. The bottom wing has holes. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. Using the plug connectors (Z14) provided, the profiles can be aligned together flush where they butt up with each other. The soft, transparent drip edge accurately guides water away.



|  | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|----------|--------|-------------------|--------------------|
| FEBA-TEX-UNI stop bead with mesh             |          |        |                   |                    |
| W42:<br>With soft drip edge and 12.5 cm mesh | W42-2000 | 2.0 m  | 15 bars = 30 m    | 4.7 kg             |

#### Features

|             | FEBA-TEX-UNI STOP BEAD WITH MESH  |
|-------------|---|
| Material    | <ul> <li>Rigid PVC manufactured under DIN 16941</li> <li>Soft PVC – transparent</li> </ul>  |
| Seal        | By others   |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z14-0000 Plug connectors (1 bag)</li> </ul>  |

# Important information

| Storage   | Always store profiles laid down in a dry place.  |  |
|---|--|--|
| Other applications  | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |  |
| For information on materials, areas of use tasts and correct application, places refer to our |  |  |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details





Application drawing of variant 1 Design 2 Sealing layer with sealing film Application drawing of variant 2 Carrying out retrospective installation





# Stop bead with mesh FEBA-DUO-TEX

With soft drip edge and 12.5 cm mesh

The **APU stop bead with mesh FEBA-DUO-TEX** is used in compound heat insulation systems. When a second sealant layer is being created, it forms a clean plaster termination under the window sill.

The profile has 2 plastic wings. As a result of the specified profile contour the required slope of at least 5 degrees is adhered to around the window sill. The top wing is for applying a suitable sealing compound. It is connected together with a soft connection and can thus be flexibly adapted to the appropriate angle of slope. There is a strip of mesh welded to both wings. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. Using the plug connectors (Z14) provided, the profiles can be aligned together flush where they butt up with each other. The soft, transparent drip edge accurately guides water away.

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|   | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|----------|--------|-------------------|--------------------|
| FEBA-DUO-TEX stop bead with mesh                            |          |        |                   |                    |
| W43:<br>With soft transparent drip edge and 2x 12.5 cm mesh | W43-2000 | 2.0 m  | 15 bars = 30 m    | 5.2 kg             |

#### Features

|             | FEBA-DUO-TEX STOP BEAD WITH MESH  |
|-------------|---|
| Material    | <ul> <li>Rigid PVC manufactured under DIN 16941</li> <li>Soft PVC – transparent</li> </ul>  |
| Seal        | By others   |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z14-0000 Plug connectors (1 bag)</li> </ul>  |

# Important information

| Storage   | Always store profiles laid down in a dry place.  |  |
|---|--|--|
| Other applications  | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |  |
| For information on materials, areas of use tasts and correct application, places refer to our |  |  |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details







# Stop bead with mesh

With upstand and 12.5 cm mesh

The **APU stop bead with mesh DECO-TEX** is used in compound heat insulation systems as a plaster termination or a separation from final renders.

The profile has a perforated plaster bar, welded to which is a mesh strip.

The raised edging for taking plaster is available in various versions. (3 mm, 6 mm, 10 mm and 15 mm).

What is created after completion of the plastering work is a clean termination of the plaster.



|                                      | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--------------------------------------|----------|--------|-------------------|--------------------|
| DECO-TEX stop bead with mesh         |          |        |                   |                    |
| W44<br>With upstand and 12.5 cm mesh |          |        |                   |                    |
| 3 mm                                 | W44-2003 | 2.0 m  | 25 bars = 50 m    | 3.4 kg             |
| 6 mm                                 | W44-2006 | 2.0 m  | 25 bars = 50 m    | 4.6 kg             |
| 10 mm                                | W44-2010 | 2.0 m  | 25 bars = 50 m    | 4.6 kg             |
| 15 mm                                | W44-2015 | 2.0 m  | 25 bars = 50 m    | 5.9 kg             |

#### Features

|          | DECO-TEX STOP BEAD WITH MESH   |
|----------|--|
| Material | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Mesh     | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |

# Important information

| Other applications Any applications not clearly described in the documents may be implemented only after |
|--|
| consultation with the plaster or ETICS manufacturer.   |



#### Details





Sectional drawing in mm

Application drawing







The **APU stop bead with mesh DECO-TEX-DUE** is used in compound heat insulation systems as a bottom plaster termination or as a horizontal plaster separation.

The profile has a punched plaster bar and a cranked drip edge. There is a fabric fillet welded onto the profile. Each bar has a fabric overhang on one side of 10 cm in the lengthways direction. The first raised edge serves for the application of the reinforcement base plaster. The final render is applied and skimmed on the second skimming edge. The profile ensures with its contour that water flows in a targeted way.

What is created after completion of the plastering work is a clean termination of the plaster.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| DECO-TEX-DUE stop bead with mesh                 |            |        |                   |                    |
| W44-2<br>With cranked drip edge and 12.5 cm mesh | W44-2-2000 | 2.0 m  | 25 bars = 50 m    | 4.5 kg             |

#### Features

|          | DECO-TEX-DUE STOP BEAD WITH MESH   |
|----------|--|
| Material | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Mesh     | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |

### Important information

| Storage            | Always store profiles laid down in a dry place.                                       |
|--------------------|---|
| Other applications | Any applications not clearly described in the documents may be implemented only after |
|                    | consultation with the plaster or ETICS manufacturer.                                  |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details



Sectional drawing in mm



Application drawing





Flashing bead

With 12.5 cm mesh

The **APU flashing bead FIN-TEX MINI** is used at junction points with metal plate in compound heat insulation systems (e.g., at junctions with the roof's edge) and as a result of its cavity design produces a flexible connection between plaster and metal. The profile is used for

8 mm plaster thickness and upon completion of the plastering work ensures that water is accurately guided away.

The profile has a welded fabric strip. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The included plug connectors (Z13) enable the profiles to be joined and fitted very precisely and flush. What is created after completion of the plastering work is a clean termination of the plaster.



|                             | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|-----------------------------|----------|--------|-------------------|--------------------|
| Flashing bead FIN-TEX MINI  |          |        |                   |                    |
| W45-08<br>With 12.5 cm mesh | W45-2008 | 2.0 m  | 25 bars = 50 m    | 11.7 kg            |

#### Features

|             | FLASHING BEAD FIN-TEX MINI   |
|-------------|--|
| Material    | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> </ul>   |

### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Movement           | Stick profiles for movement absorption onto the sheet metal, providing a clearance of 10mm.  |
| Flashing strip     | Where the profiles are used above 3m length, a flashing strip must be used above the sheet metal.  |





Sectional drawing in mm



Application drawing







With 12.5 cm mesh

The **APU flashing bead FIN-TEX** is used at junction points with metal plate in compound heat insulation systems (e.g., at junctions with the roof's edge) and as a result of its cavity design produces a flexible connection between plaster and metal. The profile is used for 11 mm plaster thickness and upon completion of the plastering work ensures that water is accurately guided away.

The profile has a welded fabric strip. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The included plug connectors (Z13) enable the profiles to be joined and fitted very precisely and flush. What is created after completion of the plastering work is a clean termination of the plaster.



|                             | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|-----------------------------|----------|--------|-------------------|--------------------|
| FIN-TEX flashing bead       |          |        |                   |                    |
| W45-11<br>With 12.5 cm mesh | W45-2011 | 2.0 m  | 25 bars = 50 m    | 11.2 kg            |

#### Features

|             | FIN-TEX FLASHING BEAD  |
|-------------|--|
| Material    | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> </ul>   |

### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Movement           | Stick profiles for movement absorption onto the sheet metal, providing a clearance of 10mm.  |
| Flashing strip     | Where the profiles are used above 3m length, a flashing strip must be used above the sheet metal.  |





Sectional drawing in mm



Application drawing



# **APU**<sup>®</sup> PROFILES FOR COMPOUND HEAT INSULATION SYSTEMS

# Flashing bead

With 12.5 cm mesh

The **APU flashing bead PUR-FIX** is used at junction points with metal plate in compound heat insulation systems (e.g., at junctions with the roof's edge) and as a result of its integrated PUR sealing strip produces a flexible connection between plaster and metal. When the plaster work is finished, the profile ensures that water is accurately guided away.

The profile comes with an expanding PUR sealing strip, which ensures a watertight, lasting seal without any sticking directly to the structural element. Self-adhesive PE tape is applied to fix the profile to the component. The profile has a welded fabric strip. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The included plug connectors (Z15) enable the profiles to be joined and fitted very precisely and flush. What is created after completion of the plastering work is a clean termination of the plaster.

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|                          | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--------------------------|----------|--------|-------------------|--------------------|
| PUR-FIX flashing bead    |          |        |                   |                    |
| W46<br>With 12.5 cm mesh | W46-2000 | 2.0 m  | 25 bars = 50 m    | 11 kg              |

#### Features

|                 | PUR-FIX FLASHING BEAD  |
|-----------------|--|
| Material        | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Protective flap | <ul> <li>Detachable with soft TPE connection and double-sided self-adhesive tape</li> </ul>  |
| Fixation        | PE foam tape 6x1 mm  |
| Seal            | <ul> <li>PUR sealing strip, 10 mm, type BG1</li> <li>Watertight (against driving rain) for joints of up to 4 mm</li> </ul>                             |
| Mesh            | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories     | <ul> <li>Z15-0000 Plug connectors (1 bag)</li> </ul>   |
| Corner pieces   | <ul> <li>Z46-A-1010 External corners (10 pieces)</li> <li>Z46-I-1010 Internal corners (5 pieces)</li> </ul>  |

# Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Flashing strip     | Where the profiles are used above 3m length, a flashing strip must be used above the sheet metal.  |







PRODUCT SHEET







The **APU movement joint DUO-TEX** is used in compound heat insulation systems for forming vertical movement joints and in dry wall construction for compensating minor structural element movements.

The profile has two perforated plaster bars, welded to each of which is a mesh strip. Between the profiles there is a co-extruded, flexible TPE loop, which can absorb smaller structural element movements. It is covered with protective film to protect it during the plastering work. Thanks to the flexible lug, the profile can be used on flat surfaces and inner corners. The raised edge of the plaster take-up area is available in two different versions (3 mm and 6 mm plaster thickness). In the course of the work, the profile can additionally be fixed in the insulating material using the plug connectors provided (Z13). The area where pieces abut must be sealed off using a suitable sealant (e.g., PUR sealing strip, Butyl sealing strip, or similar).

After the plastering work is completed and protective film is removed, a clean termination of the plaster is created.


|                                 | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---------------------------------|----------|--------|-------------------|--------------------|
| DUO-TEX expansion joint profile |          |        |                   |                    |
| W50<br>With 2 x 12.5 cm mesh    |          |        |                   |                    |
| Plaster thickness 3 mm          | W50-2003 | 2.0 m  | 25 bars = 50 m    | 7.1 kg             |
| Plaster thickness 6 mm          | W50-2006 | 2.0 m  | 25 bars = 50 m    | 8.1 kg             |

#### Features

|                                      | DUO-TEX EXPANSION JOINT PROFILE  |
|--------------------------------------|--|
| Material                             | <ul> <li>Rigid PVC manufactured under DIN-16941</li> <li>TPE manufactured under DIN-16941</li> </ul>   |
| Mesh                                 | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>2 x 12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories                          | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> </ul>   |
| Movement absorbed on surface area    | <ul> <li>W50-2003 stretchable by c. 4 mm, compressible by c. 1-2 mm</li> <li>W50-2006 stretchable by c. 10-15 mm, compressible by c. 1-2 mm</li> </ul>     |
| Movement absorbed in internal corner | <ul> <li>W50-2003 stretchable by c. 2 mm, compressible by c. 1 mm</li> <li>W50-2206 stretchable by c. 5-6 mm, compressible by c. 1-2 mm</li> </ul>         |

# Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |



#### Details



Sectional drawing in mm







# Expansion joint profile

Corner and surface for fine plaster with 2 x 12.5 cm mesh

The **APU expansion joint profile DUO-TEX** is used in compound heat insulation systems at building joints. For the flush formation of a clean plaster edge, the profiles for surface areas (W52) and for inner corners (W51) are made.

The profile is made up of 2 plastic profiles, to each of which a strip of mesh is welded. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. Between the profiles there is a mesh-reinforced connecting lug made of soft PVC for absorbing movements. On every bar the connecting lug has a projection of c. 5 cm, so that the profiles are worked on in the area where the pieces abut in overlapping fashion and it is ensured that water gets guided away. The profiles can be connected flush with each other using the plug connectors (Z13) provided.

What is created after completion of the plastering work is a clean termination of the plaster.

In order to visually cover up the expansion joints, the cover profiles (Z22-F for flat surfaces and Z22-E for corners) are used. These can be painted over using acrylic paints.



|  | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|----------|--------|-------------------|--------------------|
| <b>DUO-TEX expansion joint profile</b><br>For fine plaster with 2 x 12.5 cm mesh |          |        |                   |                    |
| W51<br>For corners   | W51-2000 | 2.0 m  | 25 bars = 50 m    | 15.2 kg            |
| W52<br>For surfaces  | W52-2000 | 2.0 m  | 25 bars = 50 m    | 15.1 kg            |

#### Features

|                      | DUO-TEX EXPANSION JOINT PROFILE  |
|----------------------|--|
| Material             | Rigid PVC manufactured under DIN-16941   |
| Features             | <ul> <li>Flexible plastic lug made of soft PVC</li> <li>80 mm wide</li> <li>White</li> </ul>   |
| Mesh                 | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>2 x 12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories          | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> </ul>   |
| Optional accessories | <ul> <li>Z22-F-2100 Expansion joint cover profile, surface</li> <li>Z22-E-2100 Expansion joint cover profile, corner</li> </ul>                            |

# Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Recommendation     | We recommend sticking the expansion joint cover profile Z22 on one side using appropri-<br>ate PU adhesive/sealant.                        |



#### Details



Sectional drawing in mm





Application drawing without optional accessories



Application drawing with optional accessories (expansion joint cover profile Z22 for corners and flat surfaces)







The **APU connecting profile ATTIKA** is used in compound heat insulation systems at junctions with the ends of roof parapets or edges. Using this, it is possible to establish a watertight transition from plaster to metal.

The profile is made up of 2 plastic profiles. The first profile has a punched plaster bar, welded on top of which is a mesh strip. This gets applied to the insulation with reinforcement base plaster. The second profile has a length of self-adhesive PE tape so that on the other side the profile can be stuck into the fold-back of the metal. Located between the profiles is the mesh-reinforced connecting lug made of soft PVC, which can absorb movements.

The impact points must be sealed off with suitable adhesive tape.



|   | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|----------|--------|-------------------|--------------------|
| ATTIKA connecting profile                 |          |        |                   |                    |
| W55<br>With flexible lug and 12.5 cm mesh | W55-2000 | 2.0 m  | 25 bars = 50 m    | 12.8 kg            |

#### Features

|             | ATTIKA CONNECTING PROFILE   |
|-------------|---|
| Material    | Rigid PVC manufactured under DIN-16941  |
| Features    | PE foam tape 14x3 mm  |
| Seal        | <ul> <li>Flexible plastic lug made of soft PVC</li> <li>120 mm wide</li> <li>White</li> </ul>   |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide – MW 4x4mm</li> <li>Ultrasonic welded</li> </ul>                  |
| Accessories | <ul> <li>4 die-cut parts, templates for forming corners<br/>(inside right, inside left, outside right, outside left)</li> <li>Z13-2000 Plug connectors (bag)</li> </ul> |

# Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |





ME -



# Expansion joint profile

With TPE expansion joint tape and 12.5 cm mesh

The **APU expansion joint profile MOVI** is used in compound heat insulation systems at building joints. For the flush formation of a clean plaster edge, the profile can fitted both in flat surfaces and inner corners.

The profile is made up of 2 plastic profiles, to each of which a strip of mesh is welded. Between the two profiles there is a soft expansion joint tape made of flexible TPE, which can absorb the movements. Thanks to it being possible for the profiles to move, they can be fitted overlapping in areas where elements abut. The abutting joint must then have appropriate PUR sealing strip fitted behind it and thus be sealed off. After completion of the plastering work and removal of the protective film, a clean plaster division is produced.



|   | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|----------|--------|-------------------|--------------------|
| MOVI expansion joint profile                          |          |        |                   |                    |
| W56<br>With TPE expansion joint tape and 12.5 cm mesh | W56-2000 | 2.0 m  | 25 bars = 50 m    | 10.0 kg            |

#### **Features**

|                                      | MOVI EXPANSION JOINT PROFILE  |
|--------------------------------------|---|
| Material                             | <ul> <li>Rigid PVC manufactured under DIN-16941</li> <li>TPE manufactured under DIN-16941</li> </ul>  |
| Mesh                                 | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>2 x 12.5 cm wide - MW 4 x 4 mm</li> <li>Ultrasonic welded</li> </ul> |
| Movement absorbed on surface area    | <ul> <li>c. 15 mm<br/>(stretchable by c. 10 mm, compressible by c. 5 mm)</li> </ul>   |
| Movement absorbed in internal corner | <ul> <li>c. 15 mm<br/>(stretchable by c. 10 mm, compressible by c. 5 mm)</li> </ul>   |

# Important information

| Storage             | Always store profiles laid down in a dry place.  |
|---------------------|--|
| Other applications  | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Abutting joint seal | The abutting joints must in addition have appropriate PUR sealing strip fitted behind them and be sealed off.                              |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

## Details



Sectional drawing in mm





# Slide bearing profile **PUR-FIX**

With PUR tape and 12.5 cm mesh

The **APU slide bearing profile PUR-FIX** is used in compound heat insulation systems at building joints with different building materials (e.g., where extra floors are added to buildings made of wood or solid structures).

Thanks to the non-linked solution, movements (pressure up to 4 mm and shear up to 2 mm) can be absorbed.

The profile is made up of 2 plastic profiles, to each of which a strip of mesh is welded. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The profile comes with pre-compressed PUR sealing strip, which is triggered by removing the red activation tab. It can, as a result, absorb movements and creates a watertight seal. The PUR sealing strip is impacted lengthways in the profile and has an overhang for sealing the joint. The profiles can be connected in flush alignment using the plug connectors (Z14) and brackets (Z58-V) provided. The pre-fabricated corner pieces (Z58-A for outer corners and Z58-I for inner corners) should be used for forming corners. These must be ordered separately. What is created after completion of the plastering work is a clean termination of the plaster.



|                                       | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---------------------------------------|----------|--------|-------------------|--------------------|
| PUR-FIX slide bearing profile         |          |        |                   |                    |
| W58<br>With PUR tape and 12.5 cm mesh | W58-2000 | 2.0 m  | 5 bars = 10 m     | 4.7 kg             |

#### Features

|                      | PUR-FIX SLIDE BEARING PROFILE   |
|----------------------|---|
| Material             | Rigid PVC manufactured under DIN-16941  |
| Protective flap      | <ul> <li>Detachable with soft TPE connection and double-sided adhesive tape</li> </ul>  |
| Features             | <ul> <li>PE foam tape 10x3 mm</li> <li>PE foam tape 8x3 mm</li> </ul>   |
| Seal                 | <ul><li>PUR sealing strip, 10 mm, type BG1</li><li>Watertight for joints of 3-9mm</li></ul>   |
| Mesh                 | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>2 x 12.5 cm wide - MW 4 x 4 mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories          | <ul> <li>Z14-0000 Plug connectors (1 bag)</li> <li>Z58-V-0000 Bracket (1 bag)</li> </ul>  |
| Optional accessories | <ul> <li>Z58-A-2020 Slide bearing profile outer corner (5 per box)</li> <li>Z58-I-2020 Slide bearing profile inner corner (5 per box)</li> </ul>              |

# Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Movement           | For relatively big movements, different profiles must be used. The planner concerned should be asked about the movements to be expected.   |





Sectional drawing in mm









The **APU stick-on profile ZERO** is used horizontally in compound heat insulation systems e.g., for plaster joints up against shutter boxes.

The profile contour with visible drip edge provides a reliable solution in respect of downward guidance of water.

The profile has a punched plaster bar. Welded onto the plaster limb is a fabric strip. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The lower limb is fitted with PE foam tape for sticking the profile to the respective surface. The included plug connectors (Z13) and inner and outer corners (Z18-0) enable the profiles to be joined and fitted very precisely.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| ZERO stick-on profile                    |            |        |                   |                    |
| W60-0<br>With drip edge and 12.5 cm mesh | W60-0-2100 | 2.1 m  | 10 bars = 21 m    | 3.4 kg             |

#### Features

|             | ZERO STICK-ON PROFILE  |
|-------------|--|
| Material    | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Features    | PE foam tape 14x3 mm   |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-0-1010i Internal corners (2 pieces)</li> <li>Z18-0-1010a External corners (4 pieces)</li> </ul> |

# Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |

## Details



Sectional drawing in mm









The **APU stick-on profile UNO** is used horizontally in compound heat insulation systems e.g., for plaster joints up against shutter boxes.

The straight profile contour provides a reliable solution in respect of downward guidance of water.

The profile has a punched plaster bar. Welded onto the plaster limb is a fabric strip. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The lower limb is fitted with PE foam tape for sticking the profile to the respective surface.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| UNO stick-on profile                     |            |        |                   |                    |
| W60-1<br>With drip edge and 12.5 cm mesh | W60-1-2100 | 2.1 m  | 10 bars = 21 m    | 3.4 kg             |

#### Features

|          | UNO STICK-ON PROFILE  |
|----------|---|
| Material | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>  |
| Features | PE foam tape 14x3 mm  |
| Mesh     | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4 mm</li> <li>Ultrasonic welded</li> </ul> |

# Important information

| Storage            | Always store profiles laid down in a dry place.                                       |
|--------------------|---|
| Other applications | Any applications not clearly described in the documents may be implemented only after |
|                    | consultation with the plaster or ETICS manufacturer.                                  |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'



Sectional drawing in mm







The **APU stick-on profile DUE** is used horizontally in compound heat insulation systems e.g., for plaster joints up against shutter boxes.

The cranked profile contour provides a reliable solution in respect of downward guidance of water.

The profile has a punched plaster bar. Welded onto the plaster limb is a fabric strip. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The lower limb is fitted with PE foam tape for sticking the profile to the respective surface.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| DUE stick-on profile                             |            |        |                   |                    |
| W60-2<br>With cranked drip edge and 12.5 cm mesh | W60-2-2100 | 2.1 m  | 10 bars = 21 m    | 3.4 kg             |

#### Features

|          | DUE STICK-ON PROFILE   |
|----------|--|
| Material | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Features | PE foam tape 14x3 mm   |
| Mesh     | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |

## Important information

| Storage                                 | Always store profiles laid down in a dry place.                                       |
|---|---|
| Other applications                      | Any applications not clearly described in the documents may be implemented only after |
|   | consultation with the plaster or ETICS manufacturer.                                  |
| ••••••••••••••••••••••••••••••••••••••• |   |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details



Sectional drawing in mm







# Base rail SOLI-TEX-ZERO

Incl. clip-on profile, with drip edge

The **APU base rail SOLI-TEX-ZERO** is used in compound heat insulation systems as the bottom termination of the wall insulation.

The base rail is available in different projection lengths (50, 60, 80, 100, 120, 140 and 160 mm insulating material thickness). Where the insulating material is relatively thick, the extension rail can be used to extend the SOLI-TEX (Z63) base rail by 40 mm to 240 mm. The clip-on profile ZERO forms an exact plaster edge with drip nose.

The base rail SOLI-TEX-ZERO consists of the base rail SOLI-TEX (S61) and the clip-on profile ZERO (W62-0). The clip-on profile is clipped onto the base rail. The profile's contour forms a drip nose, ensuring that water is accurately guided away. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction.

The included plug connectors (Z13), butt connectors (Z61) and inner and outer corners (Z18-0) enable the profiles to be joined and fitted very precisely.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| SOLI-TEX-ZERO base rail                              |            |        |                   |                    |
| W61-0<br>Incl. W62-0 clip-on profile, with drip edge |            |        |                   |                    |
| 50 mm  | W61-0-2005 | 2.0 m  | 10 bars = 20 m    | 11.9 kg            |
| 60 mm  | W61-0-2006 | 2.0 m  | 10 bars = 20 m    | 13.3 kg            |
| 80 mm  | W61-0-2008 | 2.0 m  | 10 bars = 20 m    | 14.4 kg            |
| 100 mm   | W61-0-2010 | 2.0 m  | 10 bars = 20 m    | 16.0 kg            |
| 120 mm   | W61-0-2012 | 2.0 m  | 10 bars = 20 m    | 16.7 kg            |
| 140 mm   | W61-0-2014 | 2.0 m  | 10 bars = 20 m    | 17.5 kg            |
| 160 mm   | W61-0-2016 | 2.0 m  | 10 bars = 20 m    | 20.0 kg            |

#### Features

|                      | SOLI-TEX-ZERO BASE RAIL   |
|----------------------|---|
| Material             | <ul> <li>Rigid PVC manufactured under DIN 16941</li> </ul>  |
| Features             | <ul> <li>S61-20 SOLI-TEX base rail 2.0 m</li> <li>W62-0-2100 SOLI-TEX-ZERO clip-on profile 2.1 m</li> </ul>   |
| Mesh                 | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul>  |
| Accessories          | <ul> <li>Z61-0000 Butt connector (1-2 bars depending on projection)</li> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-0-1010i Internal corners (1 piece)</li> <li>Z18-0-1010a External corners (2 pieces)</li> </ul> |
| Optional accessories | Z63-2004 APU SOLI-TEX extension, rail 40 mm   |
| Inspections          | <ul> <li>Munich Research Institute for Heat Insulation</li> <li>Heat Transmission Coefficient Test Report</li> </ul>  |

# Important information

| Other applications Any applications not clearly described in the documents may be implemented only after |           |
|--|-----------|
| consultation with the plaster or ETICS manufacturer.   | ıly after |



#### Details



Sectional drawing in mm









Incl. clip-on profile, straight design

The **APU base rail SOLI-TEX-UNO** is used in compound heat insulation systems as the bottom termination of the wall insulation.

The base rail is available in a variety of projection lengths. (Insulation material thickness 50, 60, 80, 100, 120, 140 and 160 mm). Where the insulating material is relatively thick, the extension rail can be used to extend the SOLI-TEX (Z63) base rail by 40 mm to 240 mm. The clip-on profile UNO forms an exact, straight plaster edge.

The base rail SOLI-TEX-UNO consists of the base rail SOLI-TEX (S61) and the clipon profile UNO (W62-1). The clip-on profile is clipped onto the base rail. The profile's straight contour ensures that water is accurately led away. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction.

The included plug connectors (Z13), butt connectors (Z61) and inner and outer corners (Z18-1) enable the profiles to be joined and fitted very precisely.



|   | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|------------|--------|-------------------|--------------------|
| SOLI-TEX-UNO base rail  |            |        |                   |                    |
| W61-1<br>Incl. W62-1 clip-on profile, with straight drip edge |            |        |                   |                    |
| 50 mm   | W61-1-2005 | 2.0 m  | 10 bars = 20 m    | 11.8 kg            |
| 60 mm   | W61-1-2006 | 2.0 m  | 10 bars = 20 m    | 13.3 kg            |
| 80 mm   | W61-1-2008 | 2.0 m  | 10 bars = 20 m    | 14.4 kg            |
| 100 mm  | W61-1-2010 | 2.0 m  | 10 bars = 20 m    | 16.0 kg            |
| 120 mm  | W61-1-2012 | 2.0 m  | 10 bars = 20 m    | 16.7 kg            |
| 140 mm  | W61-1-2014 | 2.0 m  | 10 bars = 20 m    | 17.5 kg            |
| 160 mm  | W61-1-2016 | 2.0 m  | 10 bars = 20 m    | 20.0 kg            |

#### Features

|                      | SOLI-TEX-UNO BASE RAIL   |
|----------------------|--|
| Material             | <ul> <li>Rigid PVC manufactured under DIN 16941</li> </ul>   |
| Features             | <ul> <li>S61-20 SOLI-TEX base rail 2.0 m</li> <li>W62-1-2100 SOLI-TEX-UNO clip-on profile 2.1 m</li> </ul>   |
| Mesh                 | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul>   |
| Accessories          | <ul> <li>Z61-0000 Butt connectors (1-2 bars depending on projection)</li> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-1-1010i Internal corners (1 piece)</li> <li>Z18-1-1010a External corners (2 pieces)</li> </ul> |
| Optional accessories | Z63-2004 SOLI-TEX Extension rail, 40 mm  |
| Inspections          | <ul> <li>Munich Research Institute for Heat Insulation</li> <li>Heat Transmission Coefficient Test Report</li> </ul>   |

# Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
|                    |  |



# Details



Sectional drawing in mm







# Base rail SOLI-TEX-DUE

Incl. clip-on profile, cranked design

The **APU base rail SOLI-TEX-DUE** is used in compound heat insulation systems as the bottom termination of the wall insulation.

The base rail is available in a variety of projection lengths. (Insulation material thickness 50, 60, 80, 100, 120, 140 and 160 mm). Where the insulating material is relatively thick, the extension rail can be used to extend the SOLI-TEX (Z63) base rail by 40 mm to 240 mm. The clip-on profile DUE forms an exact plaster edge.

The base rail SOLI-TEX-DUE consists of the SOLI-TEX base rail (S61) and the DUE clipon profile (W62-2). The clip-on profile is clipped onto the base rail. The profile's cranked contour ensures that water is accurately led away. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction.

The included plug connectors (Z13), butt connectors (Z61) and inner and outer corners (Z18-2) enable the profiles to be joined and fitted very precisely.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| SOLI-TEX-DUE base rail                                       |            |        |                   |                    |
| W61-2<br>Incl. W62-2 clip-on profile, with cranked drip edge |            |        |                   |                    |
| 50 mm  | W61-2-2005 | 2.0 m  | 10 bars = 20 m    | 11.8 kg            |
| 60 mm  | W61-2-2006 | 2.0 m  | 10 bars = 20 m    | 13.3 kg            |
| 80 mm  | W61-2-2008 | 2.0 m  | 10 bars = 20 m    | 14.4 kg            |
| 100 mm   | W61-2-2010 | 2.0 m  | 10 bars = 20 m    | 16.0 kg            |
| 120 mm   | W61-2-2012 | 2.0 m  | 10 bars = 20 m    | 16.7 kg            |
| 140 mm   | W61-2-2014 | 2.0 m  | 10 bars = 20 m    | 17.5 kg            |
| 160 mm   | W61-2-2016 | 2.0 m  | 10 bars = 20 m    | 20.0 kg            |

#### Features

|                      | SOLI-TEX-DUE BASE RAIL   |
|----------------------|--|
| Material             | <ul> <li>Rigid PVC manufactured under DIN 16941</li> </ul>   |
| Features             | <ul> <li>S61-20 SOLI-TEX base rail 2.0 m</li> <li>W62-2-2100 SOLI-TEX-DUE clip-on profile 2.1 m</li> </ul>   |
| Mesh                 | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul>   |
| Accessories          | <ul> <li>Z61-0000 Butt connectors (1-2 bars depending on projection)</li> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-2-1010i Internal corners (1 piece)</li> <li>Z18-2-1010a External corners (2 pieces)</li> </ul> |
| Optional accessories | Z63-2004 SOLI-TEX Extension rail, 40 mm  |
| Inspections          | <ul> <li>Munich Research Institute for Heat Insulation</li> <li>Heat Transmission Coefficient Test Report</li> </ul>   |

# Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
|                    |  |



## Details



Sectional drawing in mm







# Base rail SOLI-TEX-QUATTRO

Incl clip-on profile, with edge for float-finish plaster

The **APU base rail SOLI-TEX-QUATTRO** is used in compound heat insulation systems as the bottom termination of the wall insulation.

The base rail is available in different projection lengths (50, 60, 80, 100, 120, 140 and 160 mm insulating material thickness). Where the insulating material is relatively thick, the extension rail can be used to extend the SOLI-TEX (Z63) base rail by 40 mm to 240 mm. The clip-on profile QUATTRO forms an exact plaster edge for float-finish plaster.

The base rail SOLI-TEX-QUATTRO consists of the base rail SOLI-TEX (S61) and the clip-on profile QUATTRO (W62-4). The clip-on profile is clipped onto the base rail. The profile's slanted contour serves as a base for taking float-finish plaster. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction.

The included plug connectors (Z13), butt connectors (Z61) and inner and outer corners (Z18-4) enable the profiles to be joined and fitted very precisely.

What is created after completion of the plastering work is a clean termination of the plaster for float-finish plaster.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| SOLI-TEX-QUATTRO base rail   |            |        |                   |                    |
| W61-4<br>Incl. W62-4 clip-on profile, with edge for float-finish plaster |            |        |                   |                    |
| 50 mm  | W61-4-2005 | 2.0 m  | 10 bars = 20 m    | 12.3 kg            |
| 60 mm  | W61-4-2006 | 2.0 m  | 10 bars = 20 m    | 13.8 kg            |
| 80 mm  | W61-4-2008 | 2.0 m  | 10 bars = 20 m    | 14.9 kg            |
| 100 mm   | W61-4-2010 | 2.0 m  | 10 bars = 20 m    | 16.4 kg            |
| 120 mm   | W61-4-2012 | 2.0 m  | 10 bars = 20 m    | 17.2 kg            |
| 140 mm   | W61-4-2014 | 2.0 m  | 10 bars = 20 m    | 17.9 kg            |
| 160 mm   | W61-4-2016 | 2.0 m  | 10 bars = 20 m    | 20.5 kg            |

#### Features

|                      | SOLI-TEX-QUATTRO BASE RAIL   |
|----------------------|--|
| Material             | Rigid PVC manufactured under DIN 16941   |
| Features             | <ul> <li>S61-20. SOLI-TEX base rail 2.0 m</li> <li>W62-4-2100 SOLI-TEX-QUATTRO clip-on profile 2.1 m</li> </ul>  |
| Mesh                 | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 6x6mm</li> <li>Ultrasonic welded</li> </ul>   |
| Accessories          | <ul> <li>Z61-0000 Butt connectors (1-2 bars depending on projection)</li> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-4-1010i Internal corners (1 piece)</li> <li>Z18-4-1010a External corners (2 pieces)</li> </ul> |
| Optional accessories | Z63-2004 SOLI-TEX Extension rail, 40 mm  |
| Inspections          | <ul> <li>Munich Research Institute for Heat Insulation<br/>Heat Transmission Coefficient Test Report</li> </ul>  |

# Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |



### Details











The **APU clip-on profile ZERO** is used horizontally in compound heat insulation systems e.g., for plaster joints up against shutter boxes or in the base area. The profile contour with visible drip edge provides a reliable solution in respect of downward guidance of water.

The profile has a punched plaster bar. Welded onto the plaster limb is a fabric strip. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The bottom U-bar is used for perfectly fitting attachment to the existing structural element. The included plug connectors (Z13) and inner and outer corners (Z18-0) enable the profiles to be joined and fitted very precisely.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| ZERO clip-on profile                     |            |        |                   |                    |
| W62-0<br>With drip edge and 12.5 cm mesh | W62-0-2100 | 2.1 m  | 10 bars = 21 m    | 3.9 kg             |

#### Features

|             | ZERO CLIP-ON PROFILE   |
|-------------|--|
| Material    | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-0-1010i Internal corners (2 pieces)</li> <li>Z18-0-1010a External corners (4 pieces)</li> </ul> |

# Important information

| Other applications                                   | Any applications not clearly described in the documents may be implemented only after |
|--|---|
| consultation with the plaster or ETICS manufacturer. |   |
|  |   |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details



Sectional drawing in mm







The **APU clip-on profile UNO** is used horizontally in compound heat insulation systems e.g., for plaster joints up against shutter boxes or in the base area. The straight profile contour provides a reliable solution in respect of downward guidance of water.

The profile has a punched plaster bar. Welded onto the plaster limb is a fabric strip. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The bottom U-bar is used for perfectly fitting attachment to the existing structural element. The included plug connectors (Z13) and inner and outer corners (Z18-1) enable the profiles to be joined and fitted very precisely.



|   | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|------------|--------|-------------------|--------------------|
| UNO clip-on profile                               |            |        |                   |                    |
| W62-1<br>With straight drip edge and 12.5 cm mesh | W62-1-2100 | 2.1 m  | 10 bars = 21 m    | 4.0 kg             |

#### Features

|             | UNO CLIP-ON PROFILE  |
|-------------|--|
| Material    | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-1-1010i Internal corners (2 pieces)</li> <li>Z18-1-1010a External corners (4 pieces)</li> </ul> |

# Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
|                    |  |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

## Details







# Clip-on profile **DUE**

With cranked drip edge and 12.5 cm mesh

The **APU clip-on profile DUE** is used horizontally in compound heat insulation systems e.g., for plaster joints up against shutter boxes or in the base area. The cranked profile contour provides a reliable solution in respect of downward guidance of water.

The profile has a punched plaster bar. Welded onto the plaster limb is a fabric strip. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The bottom U-bar is used for perfectly fitting attachment to the existing structural element. The included plug connectors (Z13) and inner and outer corners (Z18-2) enable the profiles to be joined and fitted very precisely.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| DUE clip-on profile                              |            |        |                   |                    |
| W62-2<br>With cranked drip edge and 12.5 cm mesh | W62-2-2100 | 2.1 m  | 10 bars = 21 m    | 4.1 kg             |

#### Features

|             | DUE CLIP-ON PROFILE  |
|-------------|--|
| Material    | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-2-1010i Internal corners (2 pieces)</li> <li>Z18-2-1010a External corners (4 pieces)</li> </ul> |

# Important information

| ••••••••••••••••••••••••••••••••••••••• |  |
|---|--|
| Other applications                      | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Storage                                 | Always store profiles laid down in a dry place.  |






### Clip-on profile QUATTRO

With edge for float-finish plas

The **APU clip-on profile QUATTRO** is used horizontally in compound heat insulation systems e.g., for plaster joints up against shutter boxes or in the base area. The diagonal profile contour for float-finish plaster provides a reliable solution in respect of downward guidance of water.

The profile has a punched plaster bar. Welded onto the plaster limb is a fabric strip. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The bottom U-bar is used for perfectly fitting attachment to the existing structural element. The included plug connectors (Z13) and inner and outer corners (Z18-4) enable the profiles to be joined and fitted very precisely.

What is created after completion of the plastering work is a clean termination of the plaster.



|   | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|------------|--------|-------------------|--------------------|
| QUATTRO clip-on profile                     |            |        |                   |                    |
| W62-4<br>With edge for float-finish plaster | W62-4-2100 | 2.1 m  | 10 bars = 21 m    | 4.6 kg             |

#### Features

|             | QUATTRO CLIP-ON PROFILE  |
|-------------|--|
| Material    | Rigid PVC manufactured under DIN-16941   |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 6x6mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-4-1010i Internal corners (2 pieces)</li> <li>Z18-4-1010a External corners (4 pieces)</li> </ul> |

#### Important information

|   | Stora | ge |  |  |  |  | Always stor | e pro | files | laid do | wn in a | a dry | plac | e. |      |  |  |  |  |
|---|-------|----|--|--|--|--|-------------|-------|-------|---------|---------|-------|------|----|------|--|--|--|--|
| Other applications Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |       |    |  |  |  |  |             |       |       |         |         |       |      |    |      |  |  |  |  |
| •••   |       | ~  |  |  |  |  |             |       |       |         |         |       |      |    | <br> |  |  |  |  |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details







## Base clip-on profile REPO-TEX-ZERO

With drip edge and 12.5 cm mesh

The **APU base clip-on profile REPO-TEX-ZERO** is used in compound heat insulation systems as a termination against metal base rails in trough or T-form. In this way, any movements between plaster junction and metal profile get compensated. The ZERO base clip-on profile forms an exact plaster edge with a drip nose.

The base clip-on profile is clipped onto the existing metal base rail. The drip nose that is formed ensures that water is accurately guided away. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction.

The included plug connectors (Z13) and inner and outer corners (Z18-0) enable the profiles to be joined and fitted very precisely. What is created after completion of the plastering work is a clean termination of the plaster.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| REPO-TEX-ZERO base clip-on profile       |            |        |                   |                    |
| W64-0<br>With drip edge and 12.5 cm mesh | W64-0-2500 | 2.5 m  | 20 bars = 50 m    | 6.9 kg             |

#### Features

|             | REPO-TEX-ZERO BASE CLIP-ON PROFILE   |
|-------------|--|
| Material    | <ul><li>Rigid PVC manufactured under DIN 16941</li><li>TPE manufactured under DIN 16941</li></ul>  |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-0-1010i Internal corners (2 pieces)</li> <li>Z18-0-1010a External corners (4 pieces)</li> </ul> |

#### Important information

| Other applications        | Any applications not clearly described in the documents may be implemented only after |
|---------------------------|---|
|                           | consultation with the plaster or ETICS manufacturer.                                  |
|                           |   |
| Ear information on matori | ale proper of use tasts and correct application places refer to our                   |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'





Sectional drawing in mm



Application drawing





# Base clip-on profile **REPO-TEX-UNO**

With straight edge and 12.5 cm n

The **APU base clip-on profile REPO-TEX-UNO** is used in compound heat insulation systems as a termination against metal base rails in trough or T-form.

In this way, any movements between plaster junction and metal profile get compensated. The UNO base clip-on profile forms an exact, straight plaster edge.

The base clip-on profile is clipped onto the existing metal base rail. The profile's straight contour ensures that water is accurately led away. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction.

The included plug connectors (Z13) and inner and outer corners (Z18 - 1) enable the profiles to be joined and fitted very precisely.

What is created after completion of the plastering work is a clean termination of the plaster.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| REPO-TEX-UNO base clip-on profile            |            |        |                   |                    |
| W64-1<br>With straight edge and 12.5 cm mesh | W64-1-2500 | 2.5 m  | 20 bars = 50 m    | 7.4 kg             |

#### Features

|             | REPO-TEX-UNO BASE CLIP-ON PROFILE  |
|-------------|--|
| Material    | <ul> <li>Rigid PVC manufactured under DIN 16941</li> </ul>   |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-1-1010i Internal corners (2 pieces)</li> <li>Z18-1-1010a External corners (4 pieces)</li> </ul> |

#### Important information

| Other applications         | Any applications not clearly described in the documents may be implemented only after |
|----------------------------|---|
|                            | consultation with the plaster or ETICS manufacturer.                                  |
| For information on matoria | le prope of use tasts and correct application, plagse refer to our                    |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details







## Base clip-on profile REPO-TEX-DUE

With cranked drip edge and 12.5 cm

The **APU base clip-on profile REPO-TEX-DUE** is used in compound heat insulation systems as a termination against metal base rails in trough or T-form.

In this way, any movements between plaster junction and metal profile get compensated. The base clip-on profile DUE forms an exact plaster edge.

The base clip-on profile is clipped onto the existing metal base rail. The profile's cranked contour ensures that water is accurately led away. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction.

The included plug connectors (Z13) and inner and outer corners (Z18-2) enable the profiles to be joined and fitted very precisely.

What is created after completion of the plastering work is a clean termination of the plaster.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| REPO-TEX-DUE base clip-on profile                |            |        |                   |                    |
| W64-2<br>With cranked drip edge and 12.5 cm mesh | W64-2-2500 | 2.5 m  | 20 bars = 50 m    | 7.7 kg             |

#### Features

|             | REPO-TEX-DUE BASE CLIP-ON PROFILE  |
|-------------|--|
| Material    | Rigid PVC manufactured under DIN 16941   |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-2-1010i Internal corners (2 pieces)</li> <li>Z18-2-1010a External corners (4 pieces)</li> </ul> |

#### Important information

Other applications Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer.

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'



**PRODUCT SHEET** 





## Base clip-on profile REPO-TEX-QUATTRO

With edge for float-finish plaster

The **APU base clip-on profile REPO-TEX-QUATTRO** is used in compound heat insulation systems as a termination against metal base rails in trough or T-form. In this way, any movements between plaster junction and metal profile get compensated.

The base clip-on profile QUATTRO forms an exact plaster edge for float-finish plaster.

The base clip-on profile is clipped onto the existing metal base rail. The profile's sloped contour ensures that water is accurately led away. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction.

The included plug connectors (Z13) and inner and outer corners (Z18-4) enable the profiles to be joined and fitted very precisely.

What is created after completion of the plastering work is a clean termination of the plaster for float-finish plaster.



|   | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |  |  |  |  |
|---|------------|--------|-------------------|--------------------|--|--|--|--|
| REPO-TEX-QUATTRO base clip-on profile       |            |        |                   |                    |  |  |  |  |
| W64-4<br>With edge for float-finish plaster | W64-4-2500 | 2.5 m  | 20 bars = 50 m    | 9.7 kg             |  |  |  |  |

#### Features

|             | REPO-TEX-QUATTRO BASE CLIP-ON PROFILE  |
|-------------|--|
| Material    | Rigid PVC manufactured under DIN 16941   |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 6x6mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-4-1010i Internal corners (2 pieces)</li> <li>Z18-4-1010a External corners (4 pieces)</li> </ul> |

#### Important information

| Other applications | Any applications not clearly described in the documents may be implemented only after |
|--------------------|---|
|                    | consultation with the plaster or ETICS manufacturer.                                  |
|                    |   |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details



Sectional drawing in mm

Application drawing





### Base edge profile SOKA-TEX-ZERO With drip edge and 12.5 cm mesh

The **APU base edge profile SOKA-TEX-ZERO** is used in compound heat insulation systems as the bottom termination of the wall insulation.

Dependent on insulating material thickness, the base edge profile is pushed in in flexible ways between perimeter insulation and wall insulation. Where insulating material thicknesses differ, the base edge profile can in each instance be extended by 50 mm using the APU extension for W66 (Z23). The base edge profile forms an exact plaster edge with a drip nose.

The base edge profile SOKA-TEX-ZERO with the drip nose that it forms ensures that water is accurately guided away. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction.

The included plug connectors (Z13) and inner and outer corners (Z18-0) enable the profiles to be joined and fitted very precisely.

What is created after completion of the plastering work is a clean termination of the plaster.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| SOKA-TEX-ZERO base edge profile          |            |        |                   |                    |
| W66-0<br>With drip edge and 12.5 cm mesh | W66-0-2000 | 2.0 m  | 25 bars = 50 m    | 11.9 kg            |

#### Features

|                      | SOKA-TEX-ZERO BASE EDGE PROFILE   |
|----------------------|---|
| Material             | <ul> <li>Rigid PVC manufactured under DIN 16941</li> </ul>  |
| Mesh                 | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul>  |
| Accessories          | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-0-1010i Internal corners (2 pieces)</li> <li>Z18-0-1010a External corners (4 pieces)</li> </ul>  |
| Optional accessories | For installing the perimeter insulation later:<br>Z16-0060 Mounting bracket 60 mm<br>Z16-0120 Mounting bracket 120 mm<br>Z20-2005 Mounting rail 50 mm<br>Z20-2010 Mounting rail 100 mm<br>Z20-2016 Mounting rail 160 mm |
|                      | For installation without perimeter insulation (insulation material thickness up to<br>150 mm):<br>Z20-2005 Mounting rail 50 mm<br>Z20-2010 Mounting rail 100 mm   |
|                      | For insulating material extension:<br>Z23-2000 extension for W66 2.0 m  |

#### Important information

| Other applications   | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer.  |
|----------------------|---|
| Perimeter insulation | For retrospective installation of perimeter insulation<br>• see Z16 and Z20 product documents<br>For installation with no perimeter insulation (where the insulating material thickness is<br>150 mm or more perimeter insulation is required)<br>• see Z20 product documents |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'



#### Details



Sectional drawing in mm



Application drawing





# Base edge profile SOKA-TEX-UNO

With straight drip edge and 12.5 cm mesh

The **APU base edge profile SOKA-TEX-UNO** is used in compound heat insulation systems as the bottom termination of the wall insulation.

Dependent on insulating material thickness, the base edge profile is pushed in in flexible ways between perimeter insulation and wall insulation. Where insulating material thicknesses differ, the base edge profile can in each instance be extended by 50 mm using the extension for W66 (Z23). The base edge profile forms an exact plaster edge with drip nose.

The base edge profile SOKA-TEX-UNO, with its straight contour, ensures that water is accurately guided away. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction.

The included plug connectors (Z13), butt connectors (Z61) and inner and outer corners (Z18 - 1) enable the profiles to be joined and fitted very precisely.

What is created after completion of the plastering work is a clean termination of the plaster.



|   | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|------------|--------|-------------------|--------------------|
| SOKA-TEX-UNO base edge profile                    |            |        |                   |                    |
| W66-1<br>With straight drip edge and 12.5 cm mesh | W66-1-2000 | 2.0 m  | 25 bars = 50 m    | 10.3 kg            |

#### Features

|                      | SOKA-TEX-UNO BASE EDGE PROFILE  |
|----------------------|---|
| Material             | <ul> <li>Rigid PVC manufactured under DIN 16941</li> </ul>  |
| Mesh                 | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul>  |
| Accessories          | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-1-1010i Internal corners (2 pieces)</li> <li>Z18-1-1010a External corners (4 pieces)</li> </ul>  |
| Optional accessories | For installing the perimeter insulation later:<br>Z16-0060 Mounting bracket 60 mm<br>Z16-0120 Mounting bracket 120 mm<br>Z20-2005 Mounting rail 50 mm<br>Z20-2010 Mounting rail 100 mm<br>Z20-2016 Mounting rail 160 mm |
|                      | For installation without perimeter insulation (insulation material thickness up to<br>150 mm):<br>Z20-2005 Mounting rail 50 mm<br>Z20-2010 Mounting rail 100 mm   |
|                      | For insulating material extension:<br>Z23-2000 extension for W66 2.0 m  |

#### Important information

| Other applications   | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer.   |
|----------------------|--|
| Perimeter insulation | <ul> <li>Where the insulating material thickness is 150 mm or more, perimeter insulation is required.</li> <li>For retrospective installation of perimeter insulation</li> <li>see Z16 and Z20 product documents</li> <li>For installation with no perimeter insulation (where the insulating material thickness is 150 mm or more perimeter insulation is required)</li> <li>see Z20 product documents</li> </ul> |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'



#### Details



Sectional drawing in mm



Application drawing







The **APU base edge profile SOKA-TEX-DUE** is used in compound heat insulation systems as the bottom termination of the wall insulation.

Dependent on insulating material thickness, the base edge profile is pushed in in flexible ways between perimeter insulation and wall insulation. Where insulating material thicknesses differ, the base edge profile can in each instance be extended by 50 mm using the extension for W66 (Z23). The base edge profile forms an exact plaster edge with drip nose.

The base edge profile SOKA-TEX-DUE, with its cranked contour, ensures that water is accurately guided away. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction.

The included plug connectors (Z13) and inner and outer corners (Z18 - 2) enable the profiles to be joined and fitted very precisely.

What is created after completion of the plastering work is a clean termination of the plaster.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| SOKA-TEX-DUE base edge profile                   |            |        |                   |                    |
| W66-2<br>With cranked drip edge and 12.5 cm mesh | W66-2-2000 | 2.0 m  | 25 bars = 50 m    | 10.2 kg            |

#### Features

|                      | SOKA-TEX-DUE BASE EDGE PROFILE  |
|----------------------|---|
| Material             | <ul> <li>Rigid PVC manufactured under DIN 16941</li> </ul>  |
| Mesh                 | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul>  |
| Accessories          | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-2-1010i Internal corners (2 pieces)</li> <li>Z18-2-1010a External corners (4 pieces)</li> </ul>  |
| Optional accessories | For installing the perimeter insulation later:<br>Z16-0060 Mounting bracket 60 mm<br>Z16-0120 Mounting bracket 120 mm<br>Z20-2005 Mounting rail 50 mm<br>Z20-2010 Mounting rail 100 mm<br>Z20-2016 Mounting rail 160 mm |
|                      | For installation without perimeter insulation (insulation material thickness up to<br>150 mm):<br>Z20-2005 Mounting rail 50 mm<br>Z20-2010 Mounting rail 100 mm   |
|                      | For insulating material extension:<br>Z23-2000 extension for W66 2.0 m  |

#### Important information

| Other applications   | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer.   |
|----------------------|--|
| Perimeter insulation | <ul> <li>Where the insulating material thickness is 150 mm or more, perimeter insulation is required.</li> <li>For retrospective installation of perimeter insulation</li> <li>see Z16 and Z20 product documents</li> <li>For installation with no perimeter insulation (where the insulating material thickness is 150 mm or more perimeter insulation is required)</li> <li>see Z20 product documents</li> </ul> |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'





Sectional drawing in mm



Application drawing





## Base edge profile SOKA-TEX-QUATTRO With edge for float-finish plaster

The **APU base edge profile SOKA-TEX-QUATTRO** is used in compound heat insulation systems as the bottom termination of the wall insulation.

Dependent on insulating material thickness, the base edge profile is pushed in in flexible ways between perimeter insulation and wall insulation. Where insulating material thicknesses differ, the base edge profile can in each instance be extended by 50 mm using the extension for W66 (Z23). The base edge profile forms an exact plaster edge with drip nose.

The base edge profile SOKA-TEX-QUATTRO, with its sloped contour, ensures that water is accurately guided away. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The included plug connectors (Z13) and inner and outer corners (Z18-4) enable the profiles to be joined and fitted very precisely.

What is created after completion of the plastering work is a clean termination of the float-finish plaster.



|   | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |  |
|---|------------|--------|-------------------|--------------------|--|
| SOKA-TEX-QUATTRO base edge profile          |            |        |                   |                    |  |
| W66-4<br>With edge for float-finish plaster | W66-4-2000 | 2.0 m  | 25 bars = 50 m    | 11.7 kg            |  |

#### Features

|                      | SOKA-TEX-QUATTRO BASE EDGE PROFILE  |
|----------------------|---|
| Material             | <ul> <li>Rigid PVC manufactured under DIN 16941</li> </ul>  |
| Mesh                 | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 6x6mm</li> <li>Ultrasonic welded</li> </ul>  |
| Accessories          | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-4-1010i Internal corners (2 pieces)</li> <li>Z18-4-1010a External corners (4 pieces)</li> </ul>  |
| Optional accessories | For installing the perimeter insulation later:<br>Z16-0060 Mounting bracket 60 mm<br>Z16-0120 Mounting bracket 120 mm<br>Z20-2005 Mounting rail 50 mm<br>Z20-2010 Mounting rail 100 mm<br>Z20-2016 Mounting rail 160 mm |
|                      | For installation without perimeter insulation (insulation material thickness up to<br>150 mm):<br>Z20-2005 Mounting rail 50 mm<br>Z20-2010 Mounting rail 100 mm   |
|                      | For insulating material extension:<br>Z23-2000 extension for W66 2.0 m  |

#### Important information

| Other applications   | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer.  |
|----------------------|---|
| Perimeter insulation | <ul> <li>Where the insulating material thickness is 150 mm or more, perimeter insulation is required.</li> <li>For retrospective installation of perimeter insulation</li> <li>see Z16 and Z20 product documents</li> <li>For installation with no perimeter insulation (where the insulating material thickness is 150 mm or more, perimeter insulation is required)</li> <li>see Z20 product documents</li> </ul> |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'



#### Details



Sectional drawing in mm



Application drawing





# Base edge profile SOKA-FIX-DUE

With cranked drip edge and plastic nails

The **APU base edge profile SOKA-FIX-DUE** is used in compound heat insulation systems as the bottom termination of the wall insulation.

Dependent on insulating material thickness, the base edge profile is pushed in in flexible ways between perimeter insulation and wall insulation. Where insulating material thicknesses differ, the base edge profile can in each instance be extended by 50 mm using the APU extension for W66 (Z23). The base edge profile forms an exact plaster edge with drip nose.

The base edge profile SOKA-FIX-DUE, with its cranked contour, ensures that water is accurately guided away. There is a fabric window reveal bead welded onto the profile. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. For fixing the profile in place, pre-punched holes for the plastic nails (Z21) are integrated in the plaster bar. The included plug connectors (Z13) and inner and outer corners (Z18-2) enable the profiles to be joined and fitted very precisely.

What is created after completion of the plastering work is a clean termination of the plaster.



|   | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|------------|--------|-------------------|--------------------|
| SOKA-TEX-DUE base edge profile                    |            |        |                   |                    |
| W67-2<br>With cranked drip edge and plastic nails | W67-2-2000 | 2.0 m  | 25 bars = 50 m    | 10.2 kg            |

#### Features

|                      | SOKA-FIX-DUE BASE EDGE PROFILE   |
|----------------------|--|
| Material             | Rigid PVC manufactured under DIN 16941   |
| Mesh                 | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul>   |
| Accessories          | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> <li>Z18-2-1010i Internal corners (2 pieces)</li> <li>Z18-2-1010a External corners (4 pieces)</li> <li>Z21-2050 Plastic nails (1 bag)</li> </ul>   |
| Optional accessories | <ul> <li>For installing the perimeter insulation later:</li> <li>Z16-0060 Mounting bracket 60 mm</li> <li>Z16-0120 Mounting bracket 120 mm</li> <li>Z20-2005 Mounting rail 50 mm</li> <li>Z20-2010 Mounting rail 100 mm</li> <li>Z20-2016 Mounting rail 160 mm</li> <li>For installation without perimeter insulation (insulation material thickness up to 150 mm):</li> <li>Z20-2005 Mounting rail 50 mm</li> <li>Z20-2010 Mounting rail 50 mm</li> </ul> |
|                      | For insulating material extension:<br>■ Z23-2000 extension for W66 2.0 m   |

#### Important information

| Other applications   | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer.  |
|----------------------|---|
| Perimeter insulation | Where the insulating material thickness is 150 mm or more, perimeter insulation is required.<br>For retrospective installation of perimeter insulation<br>• see Z16 and Z20 product documents<br>For installation with no perimeter insulation<br>• see Z20 product documents |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'





Sectional drawing in mm



Application drawing



### **APU®** PROFILES FOR COMPOUND HEAT INSULATION SYSTEMS

## Clip-on profile for plaster-base boards

With drip edge and 12.5 cm mesh

The **APU clip-on profile for plaster-base boards** (10 mm, 12 mm, 15 mm and 20 mm) is used horizontally in compound heat insulation systems, e.g., where plaster abuts with the cases of roller shutters or of external Venetian blinds.

The cranked profile contour provides a reliable solution in respect of downward guidance of water.

The profile has a punched plaster bar. Welded onto the bar is a fabric strip. Each bar has a fabric overhang on one side of c. 10cm in the

lengthways direction. For the fixing to the plaster-base board there is a strip of PE foam tape on the inside on the bottom bar. For improved hold, the front and rear limbs are pre-tensioned. The included plug connectors (Z13) enable the profiles to be joined and fitted very precisely. What is created after completion of the plastering work is a clean termination of the plaster.



|   | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|----------|--------|-------------------|--------------------|
| <b>Clip-on profile for plaster-base boards</b><br>With drip edge and 12.5 cm mesh |          |        |                   |                    |
| W80-10<br>10 mm   | W80-2010 | 2.0 m  | 25 bars = 50 m    | 8.6 kg             |
| W80-12<br>12 mm   | W80-2012 | 2.0 m  | 25 bars = 50 m    | 8.6 kg             |
| W80-15<br>15 mm   | W80-2015 | 2.0 m  | 25 bars = 50 m    | 8.6 kg             |
| W80-20<br>20 mm   | W80-2020 | 2.0 m  | 25 bars = 50 m    | 8.6 kg             |

#### Features

|             | CLIP-ON PROFILE  |
|-------------|--|
| Material    | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Fixation    | PE foam tape 7x1 mm  |
| Mesh        | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories | <ul> <li>Z13-0000 Plug connectors (1 bag)</li> </ul>   |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'



#### Details





Sectional drawings in mm





Mesh 4x4 mm 125 mm wide



Application drawings





## Joint flank profile

With straight edge and 12.5 cm mesh

The **APU joint flank profile** is used in compound heat insulation systems for flush plaster joints with existing structural components such as door and window elements and frames. It is put directly on top of the insulation at a distance from the structural element. The watertight seal (e.g., with a PUR sealing strip) is not included and must be done in accordance with the respective manufacturer's specifications on planning and dimensions. After completion of the plastering work the profile forms a flush, clean termination of the plaster.

The profile has a welded fabric strip. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The rear mounting limb is available in 2 different overhang lengths:

W81-30 APU joint flank profile, 30mm limb width W81-60 APU joint flank profile, 60mm limb width

The included plug connectors (Z14) connect the profiles as a flush joint in the area where the pieces abut. The corner is formed using prefabricated corner pieces (Z81-30 or Z81-60). These are not included in the scope of delivery.



|   | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|----------|--------|-------------------|--------------------|
| Joint flank profile                                       |          |        |                   |                    |
| W81-30<br>30 mm wide, with straight edge and 12.5 cm mesh | W81-2530 | 2.5 m  | 15 bars = 37.5 m  | 6.4 ka             |
| W81-60  |          |        |                   |                    |
| 60 mm wide, with straight edge and 12.5 cm mesh           | W81-2560 | 2.5 m  | 15 bars = 37.5 m  | 9.6 kg             |

#### Features

|                      | JOINT FLANK PROFILE  |
|----------------------|--|
| Material             | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Mesh                 | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul>         |
| Accessories          | <ul> <li>Z14-2000 APU plug connectors, small</li> </ul>  |
| Optional accessories | <ul> <li>Z81-0030 APU joint flank profile, corner piece, 30 mm limb width</li> <li>Z81-0060 APU joint flank profile, corner piece, 60 mm limb width</li> </ul> |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Scope of delivery  | The sealing tape/strip is not included with the product.   |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Selection criteria | Adhere to the latest APU selection criteria. see APU selection criteria  |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'





Sectional drawing in mm

Application drawing





## Joint flank profile - K

With edge for float-finish plaster and 12.5 cm mesh

The **APU joint flank profile** is used in compound heat insulation systems for flush plaster joints with existing structural components such as door and window elements and frames. It is put directly on top of the insulation at a distance from the structural element. The watertight seal (e.g., with a PUR sealing strip) is not included and must be done in accordance with the respective manufacturer's specifications on planning and dimensions. After completion of the plastering work the profile forms a flush, clean termination of the plaster. The profile contour enables the application of a thick layer of plaster / float-finish plaster.

The profile has a welded fabric strip. Each bar has a fabric overhang on one side of 10cm in the lengthways direction. The rear mounting wing has a wing width of 60 mm and can if necessary be shortened at one of the intended break points to 30 mm, 40 mm or 50 mm.

The included plug connectors (Z14) connect the profiles as a flush joint in the area where the pieces abut.

The corner is formed using prefabricated corner pieces (Z81-K-60). These are not included in the scope of delivery.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| Joint flank profile - K                                      |            |        |                   |                    |
| W81-K<br>With edge for float-finish plaster and 12.5 cm mesh | W81-K-2560 | 2.5 m  | 15 bars = 37.5 m  | 10.5 kg            |

#### Features

|                      | JOINT FLANK PROFILE - K  |
|----------------------|--|
| Material             | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Mesh                 | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 6x6mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories          | <ul> <li>Z14-2000 APU plug connectors, small</li> </ul>  |
| Optional accessories | <ul> <li>Z81-K-0060 APU joint flank profile, corner piece, 60 mm limb width</li> </ul>   |

#### Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Scope of delivery  | The sealing tape/strip is not included with the product.   |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Selection criteria | Adhere to the latest APU selection criteria.<br>• see APU selection criteria   |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'

#### Details







## Trimming shears with supporting surface

The **APU trimming shears / mitre cutting shears** are used for working on the various plastic profiles and cutting them to length.

The large trimming shears with supporting surface (Z10) enable you to cut larger profiles (e.g., W66) to the precise size. The mitre cutters (Z11) enable the profiles in corner areas to be cut to the precise mitre. Using the small trimming shears with supporting surface (Z12), smaller profiles can be correctly cut to length.



|  | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|----------|--------|-------------------|--------------------|
| Trimming shears with supporting sur-<br>face |          |        |                   |                    |
| Z10<br>Large                                 | Z10-0000 |        | 1 unit            | 0.2 kg             |
| Z11<br>For mitre cut                         | Z11-0000 |        | 1 unit            | 0.2 kg             |
| Z12<br>Small                                 | Z12-0000 |        | 1 unit            | 0.3 kg             |





## **Plug connectors**

Round, small or mini

The **APU plug connectors** are ideal for secure, flush connection of APU profiles. In each instance, the appropriate plug connector (Z13, Z14 or Z15) is inserted into the cavity provided on the end of the profile and connected with a perfect fit to the next profile. The plug connectors are included as accessories in the profiles' packaging unit.


|                 | ITEM NO. | PACKAGING<br>UNIT             | WEIGHT<br>(per PU) |
|-----------------|----------|-------------------------------|--------------------|
| Plug connectors |          |                               |                    |
| Z13<br>round    | Z13-0000 | 1200 units · 40 bags in a box | 0.4 kg             |
| Z14<br>Small    | Z14-0000 | 1200 units · 40 bags in a box | 0.4 kg             |
| Z15<br>Mini     | Z15-0000 | 900 units · 30 bags in a box  | 0.4 kg             |

#### Features

|              | PLUG CONN | NECTORS                             |              |               |        |  |
|--------------|-----------|-------------------------------------|--------------|---------------|--------|--|
| Material     | Plastic   |                                     |              |               |        |  |
| Suitable for | Z13 Plug  | connector,                          | round        |               |        |  |
|              | A23       | W40-3                               | W62-0        | W64-4         | W80-12 |  |
|              | W11       | W40-4                               | W62-1        | W66-0         | W80-20 |  |
|              | W12       | W45-8                               | W62-2        | W66-1         |        |  |
|              | W15       | W45-11                              | W62-4        | W66-2         |        |  |
|              | W40-0     | W51                                 | W64-0        | W66-4         |        |  |
|              | W40-1     | W52                                 | W64-1        | W67-2         |        |  |
|              | W40-2     | W60-0                               | W64-2        | W80-10        |        |  |
|              | Z14 Plug  | connector,                          | small        |               |        |  |
|              | W36 - pro | PUR-FIX-I                           | N-PRO windo  | ow reveal bea | d with |  |
|              | W36-plus  | mesh                                |              |               |        |  |
|              | W41       | PUR-FIX-I                           | N-PRO windo  | ow reveal bea | d with |  |
|              | W42       | mesh                                |              |               |        |  |
|              | W43       | FEBA-TEX-ATTIKA stop bead with mesh |              |               |        |  |
|              | W58       | FEBA-TEX                            | UNI stop be  | ad with mesh  | 1      |  |
|              | W81       | FEBA-DU                             | O-TEX stop b | ead with mes  | h      |  |
|              |           |                                     |              |               |        |  |
|              | Z15 Plug  | connector,                          | mini         |               |        |  |

W46 PUR-FIX flashing bead







The **APU mounting brackets** are used around the base as an installation aid for the wall insulation.

If the perimeter insulation is being fitted retrospectively, the wall insulation panels must be placed onto the self-adhesive mounting brackets (2 brackets per running metre). The bracket is available in 2 different projections (60 mm and 120 mm).



|                  | ITEM NO. | PACKAGING<br>UNIT           | WEIGHT<br>(per PU) |
|------------------|----------|-----------------------------|--------------------|
| Mounting bracket |          |                             |                    |
| Z16              |          |                             |                    |
| 60 mm            | Z16-0060 | 100 units · 4 bags in a box | 3.2 kg             |
| 120 mm           | Z16-0120 | 100 units · 4 bags in a box | 3.5 kg             |

#### Features

|              | MOUNTING                                  | BRACKET   |
|--------------|---|---|
| Material     | Rigid PV                                  | C manufactured under DIN-16941  |
| Suitable for | W66-0<br>W66-1<br>W66-2<br>W66-4<br>W67-2 | SOKA-TEX-ZERO base edge profile<br>SOKA-TEX-UNO base edge profile<br>SOKA-TEX-DUE base edge profile<br>SOKA-TEX-QUATTRO base edge profile<br>SOKA-FIX-DUE base edge profile |

#### Important information

| Other applications   | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
|----------------------|--|
| Perimeter insulation | For installation with no perimeter insulation see Z20 product documents  |



PROFILES FOR COMPOUND HEAT INSULATION SYSTEMS

## **Corner connectors**

For internal and external corners

**APU**<sup>®</sup>

Using the **APU corner connectors** Z18-i (for inner corners) and Z18-a (for outer corners), clean, precise corners can be formed quickly and easily.

The pins on the left and right of the corner connectors are inserted into the respective profiles and thus connected together.

All profile edges then terminate flush with each other.

|  |             |                              | Q                  |
|--|-------------|------------------------------|--------------------|
| Design                                     | Z18-0       | Z18-1<br>Z18-2               | Z18-4              |
|  | ITEM NO.    | PACKAGING<br>UNIT            | WEIGHT<br>(per PU) |
| Corner connectors                          |             |                              |                    |
| Z18-0<br>For W40-0 / W61-0 / W66-0         |             |                              |                    |
| Internal corner                            | Z18-0-1010i |                              | 0.6 kg             |
| External corner                            | Z18-0-1010a | 100 units · 10 bags in a box | 0.6 kg             |
| Z18-1<br>For W40-1 / W61-1 / W66-1         |             |                              |                    |
| Internal corner                            | Z18-1-1010i |                              | 0.5 kg             |
| External corner                            | Z18-1-1010a | 100 units · 10 bags in a box | 0.5 kg             |
| Z18-2<br>For W40-2 / W61-2 / W66-2 / W67-2 |             |                              |                    |
| Internal corner                            | Z18-2-1010i |                              | 0.5 kg             |
| External corner                            | Z18-2-1010a | 100 units · 10 bags in a box | 0.5 kg             |
| Z18-4<br>For W40-4 / W61-4 / W66-4         |             |                              |                    |
| Internal corner                            | Z18-4-1010i |                              | 0.5 kg             |
| External corner                            | Z18-4-1010a | 100 units · 10 bags in a box | 0.5 kg             |

#### Features

|              | CORNER CO                   | DNNECTORS                            |
|--------------|-----------------------------|--------------------------------------|
| Material     | <ul> <li>Plastic</li> </ul> |                                      |
| Suitable for | Z18-0 Co                    | rner connectors                      |
|              | W40-0                       | DROP-TEX-ZERO stop bead with mesh    |
|              | W61-0                       | SOLI-TEX-ZERO base rail              |
|              | W66-0                       | SOKA-TEX-ZERO base edge profile      |
|              | Z18-1 Co                    | rner connectors                      |
|              | W40-1                       | DROP-TEX-UNO stop bead with mesh     |
|              | W61-1                       | SOLI-TEX-UNO base rail               |
|              | W66-1                       | SOKA-TEX-UNO base edge profile       |
|              | Z18-2 Co                    | rner connectors                      |
|              | W40-2                       | DROP-TEX-DUE stop bead with mesh     |
|              | W61-2                       | SOLI-TEX-DUE base rail               |
|              | W66-2                       | SOKA-TEX-DUE base edge profile       |
|              | W67-2                       | SOKA-FIX-DUE base edge profile       |
|              | Z18-4 Co                    | rner connectors                      |
|              | W40-4                       | DROP-TEX-QUATTRO stop bead with mesh |
|              | W61-4                       | SOLI-TEX-QUATTRO base rail           |
|              | W66-4                       | SOKA-TEX-QUATTRO base edge profile   |

**PRODUCT SHEET** 



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## **Mounting rail**

For W66 and W67-2

The **APU mounting rail** forms, together with the APU base edge profile W66 and W67-2, a wall insulation's bottom termination.

The rail gets fixed to the wall.

It is available in 3 projection lengths (50 mm, 100 mm and 160 mm) and can thus be flexibly used in combination with the APU base edge profile W66 and the APU extension rail Z23 up to an insulating material depth of 300 mm.

Where the insulating material thickness is 150 mm or more, perimeter insulation is required.

Finally, the base edge profile (W66) is pushed in between insulation and mounting rail and plastered over. At the end of the insulation work, the profiles should overlap by at least 20 mm.



|       |  | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|-------|--|----------|--------|-------------------|--------------------|
| N     | founting rail  |          |        |                   |                    |
| 2     | Z20  |          |        |                   |                    |
|       | For insulating material thicknesses of 50 to 90<br>mm<br>50 mm   | Z20-2005 | 2.0 m  | 15 bars = 30 m    | 9.5 kg             |
| ••••• | For insulation material thicknesses of 100-140<br>mm<br>100 mm   | Z20-2010 | 2.0 m  | 15 bars = 30 m    | 16.2 kg            |
|       | For insulation material thicknesses of 160 - 200<br>mm<br>160 mm | Z20-2016 | 2.0 m  | 15 bars = 30 m    | 21.1 kg            |

#### Features

|              | MOUNTING                                  | RAIL  |
|--------------|---|---|
| Material     | <ul> <li>Rigid PV</li> </ul>              | C manufactured under DIN-16941  |
| Suitable for | W66-0<br>W66-1<br>W66-2<br>W66-4<br>W67-2 | SOKA-TEX-ZERO base edge profile<br>SOKA-TEX-UNO base edge profile<br>SOKA-TEX-DUE base edge profile<br>SOKA-TEX-QUATTRO base edge profile<br>SOKA-FIX-DUE base edge profile |

#### Important information

| Other applications   | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
|----------------------|--|
| Perimeter insulation | Where the insulating material thickness is 150 mm or more, perimeter insulation is required.   |





# **Plastic nails**

The **APU plastic nail** Z21 serves as a fixing aid and thus makes it easier to set different APU profiles in place.

Thanks to the pre-punched holes on the profiles (W36 - plus, W36 - pro, W67-2), the nails can be fixed in the insulating material without any bonding mortar. In this process, the mesh gets folded forwards and the nail pushed through the hole provided. Afterwards, the profile can be plastered over as normal. Per profile at least 3 nails per running metre should be used.



|               | ITEM NO. | PACKAGING<br>UNIT             | WEIGHT<br>(per PU) |
|---------------|----------|-------------------------------|--------------------|
| Plastic nails |          |                               |                    |
| Z21           | Z21-2050 | 1000 units · 20 bags in a box | 0.6 kg             |
|               | Z21-2051 | 5000 units · loose in a box   | 2.8 kg             |

#### Features

|                    | PLASTIC N  | PLASTIC NAILS   |  |
|--------------------|--|---|--|
| Material           | <ul> <li>Plastic</li> </ul>  |   |  |
| Suitable for       | W36-plus<br>W36-pro<br>W67-2   | PUR-FIX-N-PLUS window reveal bead with<br>mesh<br>PUR-FIX-N-PRO window reveal bead with<br>mesh<br>SOKA-FIX-DUE base edge profile |  |
| Important informat | ion  |   |  |
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |   |  |

| Cappet be used for   | Do not use plastic pails on vacuum insulation papels. For fixing, use instead bat-molt |
|----------------------|--|
| Califiot be used for | adhesive nads or similar   |
|                      |  |





# Cover profile for extension joint

For corners and surfaces

The **APU expansion joint cover profiles** Z22-E (for corners) and Z22-F (for flat surfaces) can be used to hide expansion joint profiles W51 and W52 from view. So that the covering profiles are held firm, a clearance of 20-25 mm must be adhered to for the insulation panel opening.



|                                   | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|-----------------------------------|------------|--------|-------------------|--------------------|
| Cover profile for extension joint |            |        |                   |                    |
| Z22                               |            |        |                   |                    |
| For corners                       | Z22-E-2100 | 2.1 m  | 25 bars = 52.5 m  | 11.0 kg            |
| For surfaces                      | Z22-F-2100 | 2.1 m  | 25 bars = 52.5 m  | 9.7 kg             |

#### Features

|              | COVER PROFILE FOR EXTENSION JOINT  |   |
|--------------|--|---|
| Material     | <ul> <li>Rigid PVC manufactured under DIN-16941</li> <li>TPE manufactured under DIN-16941</li> </ul> |   |
| Suitable for | W51<br>W52   | DUO-TEX-K expansion joint profile for corners<br>DUO-TEX-K expansion joint profile for surfaces |

## Important information

| Storage            | Always store profiles laid down in a dry place.  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Recommendation     | We recommend sticking the expansion joint cover profile Z22 on one side using appropri-<br>ate PU adhesive/sealant.                        |

For information on materials, areas of use, tests and correct application, please refer to our 'General Advice and Information'



Application drawing





# **Plastic extension**

For W66 and W67

The **APU plastic extension** Z23 extends the projection of the base edge profiles W66 by 30 - 50 mm.

In combination with the base edge profile W66 and mounting rail Z20, insulating material thicknesses of up to 300 mm are thus possible. Where the insulating material thickness is 150 mm or more, perimeter insulation is required.



|   | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|----------|--------|-------------------|--------------------|
| Plastic extension                       |          |        |                   |                    |
| <b>Z23</b><br>For W66, from 30 to 50 mm | Z23-2000 | 2.0 m  | 25 bars = 50 m    | 9.0 kg             |
|   | Z23-2500 | 2.5 m  | 25 bars = 62.5 m  | 11.5 kg            |

#### Features

|              | PLASTIC EXTENSION  |   |  |
|--------------|--|---|--|
| Material     | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |   |  |
| Suitable for | W66-0SOKA-TEX-ZERO base edge profileW66-1SOKA-TEX-UNO base edge profileW66-2SOKA-TEX-DUE base edge profileW66-4SOKA-TEX-QUATTRO base edge profiW67-2SOKA-FIX-DUE base edge profile | SOKA-TEX-ZERO base edge profile<br>SOKA-TEX-UNO base edge profile<br>SOKA-TEX-DUE base edge profile<br>SOKA-TEX-QUATTRO base edge profile<br>SOKA-FIX-DUE base edge profile |  |

## Important information

| Storage              | Always store profiles laid down in a dry place.  |
|----------------------|--|
| Other applications   | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Perimeter insulation | Where the insulating material thickness is 150 mm or more, perimeter insulation is required  |







Using the **APU corner connectors** for the PUR-FIX W46 flashing bead for inner corners (Z46-I) and outer corners (Z46-A), clean, precise corners can be formed quickly and easily.

The pins on the left and right of the corner connectors are inserted into the respective profiles and thus connected together. All profile edges then terminate flush with each other.



|  | ITEM NO.  | PACKAGING<br>UNIT                  | WEIGHT<br>(per PU) |
|--|-----------|------------------------------------|--------------------|
| PUR-FIX sheet metal connecting profile corner connectors |           |                                    |                    |
| Z46  |           |                                    |                    |
| <ul> <li>For internal corners</li> </ul>                 | Z46-1010i | 100 units $\cdot$ 10 bags in a box | 0.5 kg             |
| <ul> <li>For external corners</li> </ul>                 | Z46-1010a | 100 units · 10 bags in a box       | 0.5 kg             |

#### Features

|              | SLIDE BEARING PROFILE       |                       |  |
|--------------|-----------------------------|-----------------------|--|
| Material     | <ul> <li>Plastic</li> </ul> |                       |  |
| Suitable for | W46                         | PUR-FIX flashing bead |  |

#### Important information

Other applications Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer.



#### Details



Sectional drawing in mm







Using the **APU slide bearing profile PUR-FIX CORNER PIECES** for inner corners (Z58-I) and outer corners (Z58-A), clean, precise corners can be formed quickly and easily.

By means of the plug connectors provided (Z14) and the brackets (Z58-V) the corner pieces are connected to the incoming slide bearing profile (W58) and a clean, flush corner is produced.



|  | ITEM NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| PUR-FIX slide bearing profile - corner element |            |        |                   |                    |
| Z58  |            |        |                   |                    |
| For internal corners                           | Z58-I-2020 | 0.2 m  | 5 units = 1 m     | 0.6 kg             |

|                      |            |       |               | -      |
|----------------------|------------|-------|---------------|--------|
| For external corners | Z58-A-2020 | 0.2 m | 5 units = 1 m | 0.7 kg |

#### Features

|                 | SLIDE BEARING PROFILE  |
|-----------------|--|
| Material        | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Protective flap | <ul> <li>Detachable with soft TPE connection and double-sided adhesive tape</li> </ul>   |
| Features        | <ul> <li>PE foam tape 10x3 mm</li> <li>PE foam tape 8x3 mm</li> </ul>  |
| Seal            | <ul><li>PUR sealing strip, 10 mm, type BG1</li><li>Watertight for joints of 3-9mm</li></ul>  |
| Mesh            | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>2 x 12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories     | <ul> <li>Z14-0000 Plug connectors (1 bag)</li> <li>Z58-V-0000 Bracket (1 bag)</li> </ul>   |
| Suitable for    | W58 PUR-FIX slide bearing profile  |

#### Important information

Other applications Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer.



#### Details



Sectional drawing in mm







For W61 and Z20

The **APU rail connector** Z61 simplifies the flush, accurate alignment of base units and mounting rails with a material thickness of up to 2.5 mm. For that purpose, the connectors are cut into parts as required using trimming shears with supporting surface.



|                        | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|------------------------|----------|--------|-------------------|--------------------|
| Rail connector         |          |        |                   |                    |
| Z61<br>For W61 and Z20 | Z61-1000 | 1.0 m  | 20 bars = 20 m    | 1.6 kg             |

#### Features

|              | RAIL CONN  | ECTOR                                    |
|--------------|------------|--|
| Material     | Rigid PV   | C manufactured under DIN-16941           |
| Suitable for | W61<br>Z20 | SOLI-TEX-ZERO base rail<br>Mounting rail |

#### Important information

Other applications Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer.





# Extension rail

40 mm insulating material extension

The **APU extension rail SOLI-TEX** is used in compound heat insulation systems as an extension of the SOLI-TEX base rail.

Where the insulating material is relatively thick, the extension rail can be used to extend the base rail by 40 mm to 240 mm.

The clip-on profile (W62) can be clipped on at the end and after the plastering work has been completed forms a clean plaster termination.



|   | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|----------|--------|-------------------|--------------------|
| SOLI-TEX extension rail                           |          |        |                   |                    |
| <b>Z63</b><br>40 mm insulating material extension | Z63-2004 | 2.0 m  | 10 bars = 20 m    | 6.8 kg             |

#### Features

|              | EXTENSION                        | I RAIL  |
|--------------|----------------------------------|---|
| Material     | Rigid PV                         | C manufactured under DIN 16941  |
| Suitable for | W61-0<br>W61-1<br>W61-2<br>W61-4 | SOLI-TEX-ZERO base rail<br>SOLI-TEX-UNO base rail<br>SOLI-TEX-DUE base rail<br>SOLI-TEX-QUATTRO base rail |

#### Important information

Other applications Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer.





# Joint flank profile corner element

With straight edge and 12.5 cm mesh

Using the **APU joint flank profile corner element**, it is quick and easy to produce clean and precise corner formations.

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Using the plug connectors (Z14) supplied with them, the corner pieces are connected flush with the incoming joint flank profile W81-30 (30mm wide) or W81-60 (60mm wide). In the area where it abuts, the rear limb must be stuck over and thus sealed using suitable adhesive tape.



|   | ITEM NO. | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|---|----------|--------|-------------------|--------------------|
| Joint flank profile - corner element          |          |        |                   |                    |
| Z81-30<br>With straight edge and 12.5 cm mesh | Z81-0030 | 0.2 m  | 5 units           | 0.5 kg             |
| Z81-60<br>With straight edge and 12.5 cm mesh | Z81-0060 | 0.2 m  | 5 units           | 0.7 kg             |

#### Features

|              | JOINT FLANK PROFILE - CORNER ELEMENT   |
|--------------|--|
| Material     | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Mesh         | <ul> <li>Min. 160 g/m<sup>2</sup> approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4x4mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories  | <ul> <li>Z14-0000 Plug connectors, small</li> </ul>  |
| Suitable for | W81 Joint flank profile  |

## Important information

| Fitting            | see product documentation W81  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Seal               | The sealing tape/strip is not included with the product.   |



Sectional drawing in mm



Application drawing





# Joint flank profile corner element-K

With straight edge and 12.5 cm mesh

Using the **APU joint flank profile corner** element, it is quick and easy to produce clean and precise corner formations.

Using the plug connectors (Z14) supplied with them, the corner pieces are connected flush with the incoming joint flank profile W81-K. In the area where it abuts, the rear limb must be stuck over and thus sealed using suitable adhesive tape.



|  | ITEM-NO.   | LENGTH | PACKAGING<br>UNIT | WEIGHT<br>(per PU) |
|--|------------|--------|-------------------|--------------------|
| Joint flank profile - corner element-K       |            |        |                   |                    |
| Z81-K<br>With straight edge and 12.5 cm mesh | Z81-0060-K | 0,2 m  | 5 units           | 0,9 kg             |

#### Ausstattung

|              | JOINT FLANK PROFILE - CORNER ELEMENT   |
|--------------|--|
| Material     | <ul> <li>Rigid PVC manufactured under DIN-16941</li> </ul>   |
| Mesh         | <ul> <li>Min. 160 g/m2 approved for compound heat insulation systems</li> <li>12.5 cm wide - MW 4 x 4 mm</li> <li>Ultrasonic welded</li> </ul> |
| Accessories  | <ul> <li>Z14-0000 Plug connectors, small</li> </ul>  |
| Suitable for | W81-K Joint flank profile-K  |

## Wichtige Hinweise

| Fitting            | see product documentation W81-K  |
|--------------------|--|
| Other applications | Any applications not clearly described in the documents may be implemented only after consultation with the plaster or ETICS manufacturer. |
| Seal               | The sealing tape/strip is not included with the product.   |





Sectional drawing in mm



Application drawing